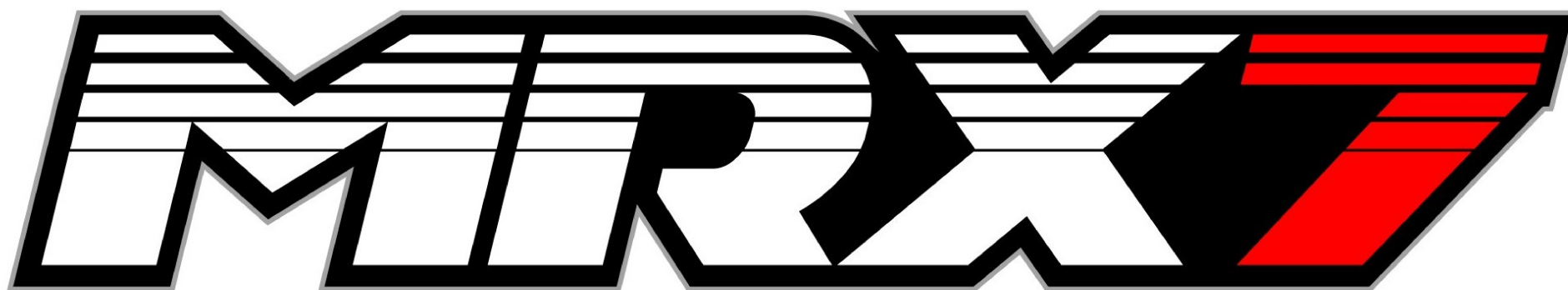


MUGEN
SEIKI



1/8TH SCALE 4WD NITRO POWERED RACE CAR

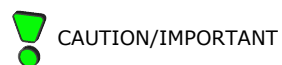
ITEMS REQUIRED FOR OPERATION

- 2CH RADIO SET FOR RC CAR (TRANSMITTER, RECEIVER, SERVO 2pcs.)
- MOTOR & EXHAUST
- BATTERIE FOR RECEIVER
- CHARGER
- BODYSHELL (1/8 onroad)
- TIRES
- SERVO HORN

TOOLS REQUIRED

- HEXAGON WRENCHES (1,5mm/2mm/2,5mm)
- NEEDLE NOSE PLIERS
- WIRE CUTTERS
- SHARP HOBBY KNIFE
- SCISSORS
- VERNIER CALIPERS
- INSTANT GLUE
- TURNBUCKLE WRENCH

SYMPOLS EXPLAINED



CAUTION/IMPORTANT



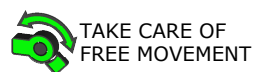
DETAILED VIEW



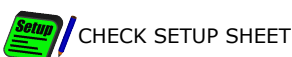
USED KIT BAG#



INFO



TAKE CARE OF
FREE MOVEMENT



CHECK SETUP SHEET



ASSEMBLED CORRECTLY



ASSEMBLED WRONGLY



ASSEMBLE IN ORDER



RECOMMENDATION



BUILD SHOWN VALUE



USE GREASE



FRONT LEFT SIDE



REAR LEFT SIDE



USE SCREW LOCK



FRONT RIGHT SIDE



REAR RIGHT SIDE



USE SILICONE OIL

SCREW CHART

THESE ARE THE ACTUAL SIZES OF THE SCREWS & OTHER HARDWARE INCLUDED WITH THIS KIT



SiG2x4



SiG3x18



SJG3x10



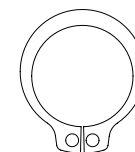
SG2.5x10



SK3x12



OW2.6x6x0.5



STW-14



SiG2x6



SJG2x4



SJG3x12



SG3x8



SK3x16



OW3x5x0.2



SiG3x5



SJG2x6



SJG3x16



SG3x10



SK4x5



OW5x8x0.1



SiG3x6



SJG2x16



SJG4x8



SG3x16



SK4x8



OW5x10x0.1



SiG3x8



SJG2.5x6



SJG4x10



SK3x2.6



SFG3x6



OW5x10x0.1



SiG3x10



SJG3x5



SJG4x12



SK3x3



H0471



OW5x10x0.1



SiG3x12



SJG3x6



SJG4x15



SK3x5



SN2.6



OW5x10x0.1



SiG3x14



SJG3x8



SG2x10



SK3x10



SN4



OW5x10x0.1



CTW-46



SiG3x8 8pcs.

SiG3x14 2pcs.

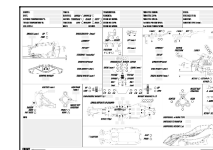
SK3x3 2pcs.

SiG3x12 2pcs.

SK4x8 2pcs.

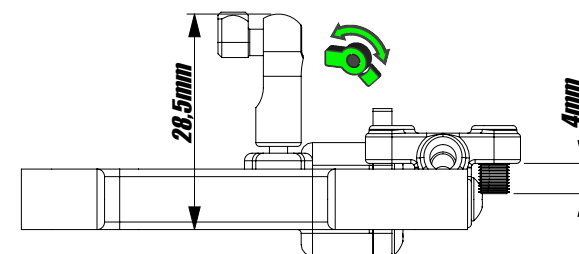
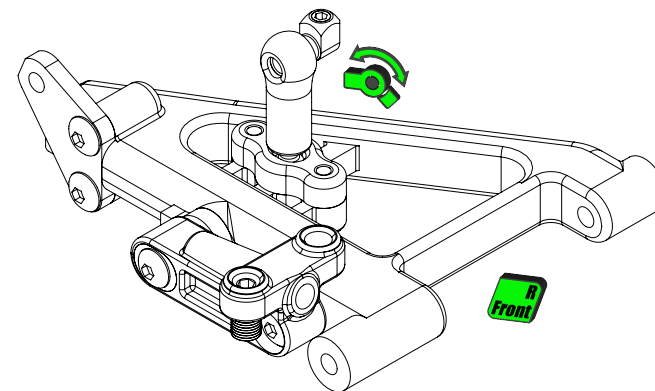
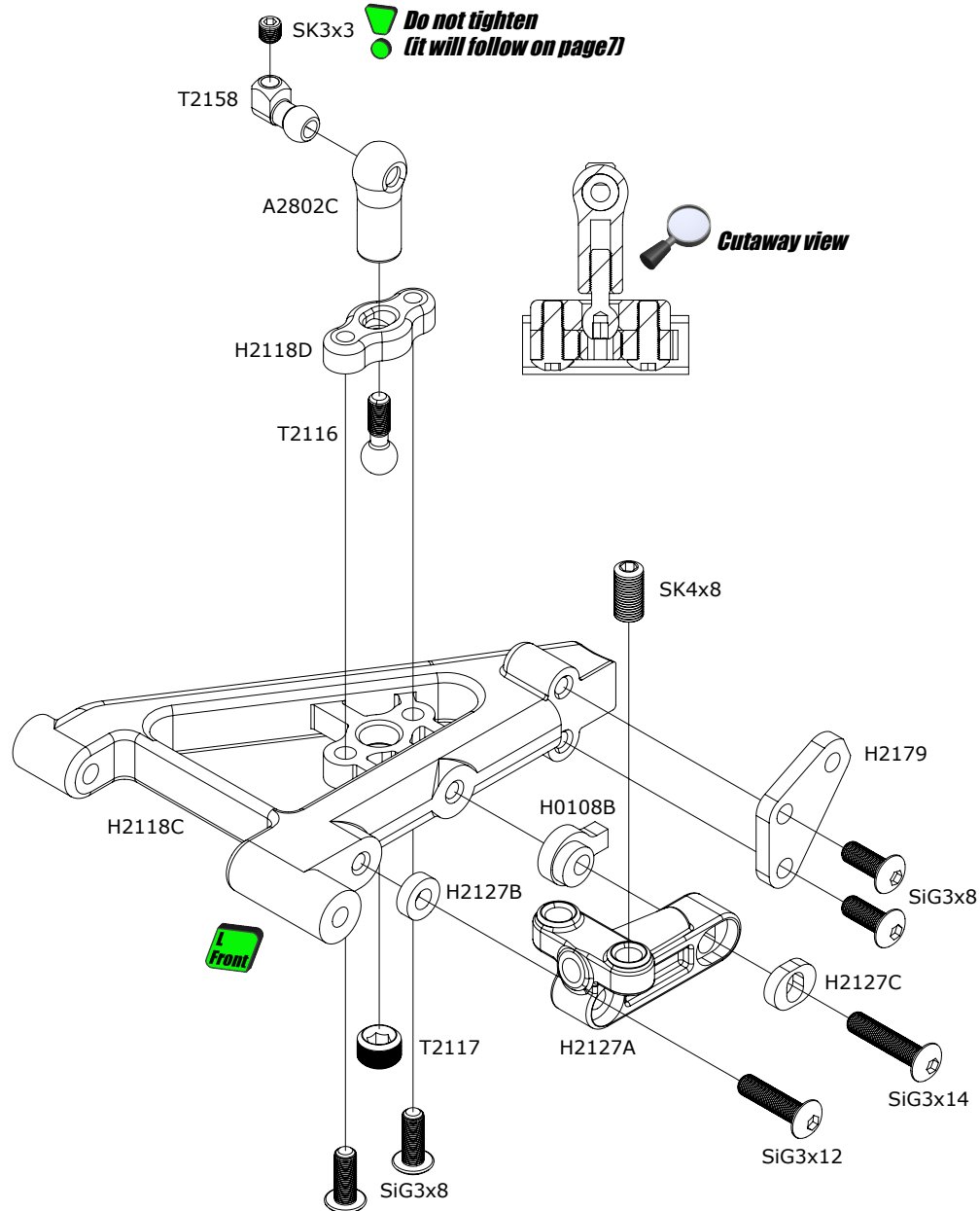


**Always use your selected setup
with this symbol to incorporate
the correct values & positions**



Bag
A1

**Do not tighten
(it will follow on page 7)**



SiG2x4 4pcs.

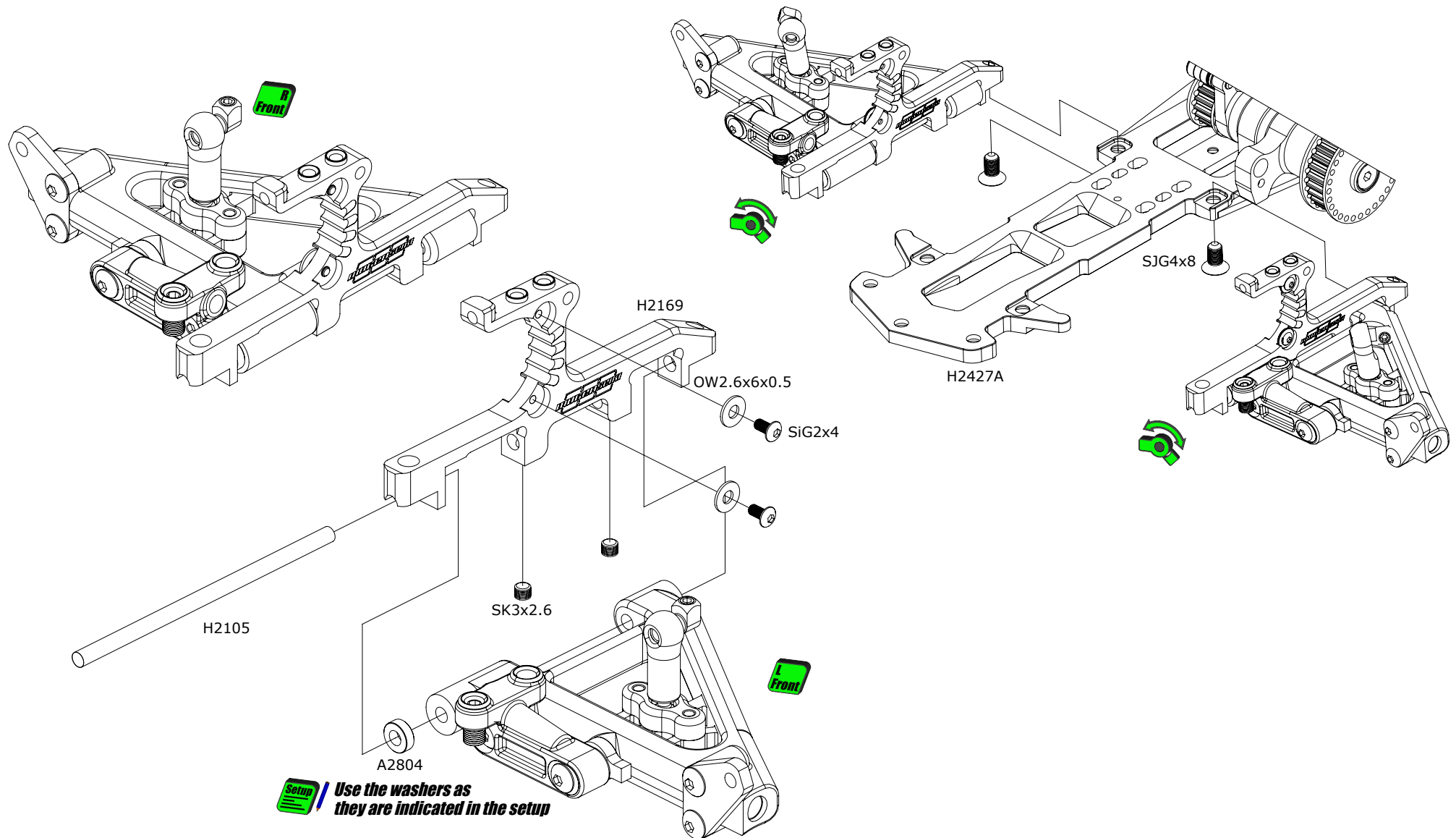
SJG4x8 2pcs.

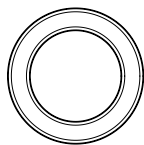
SK3x2.6 4pcs.

OW2.6x6x0.5 4pcs.

A2804 (2mm) 2pcs.

Bag
A1

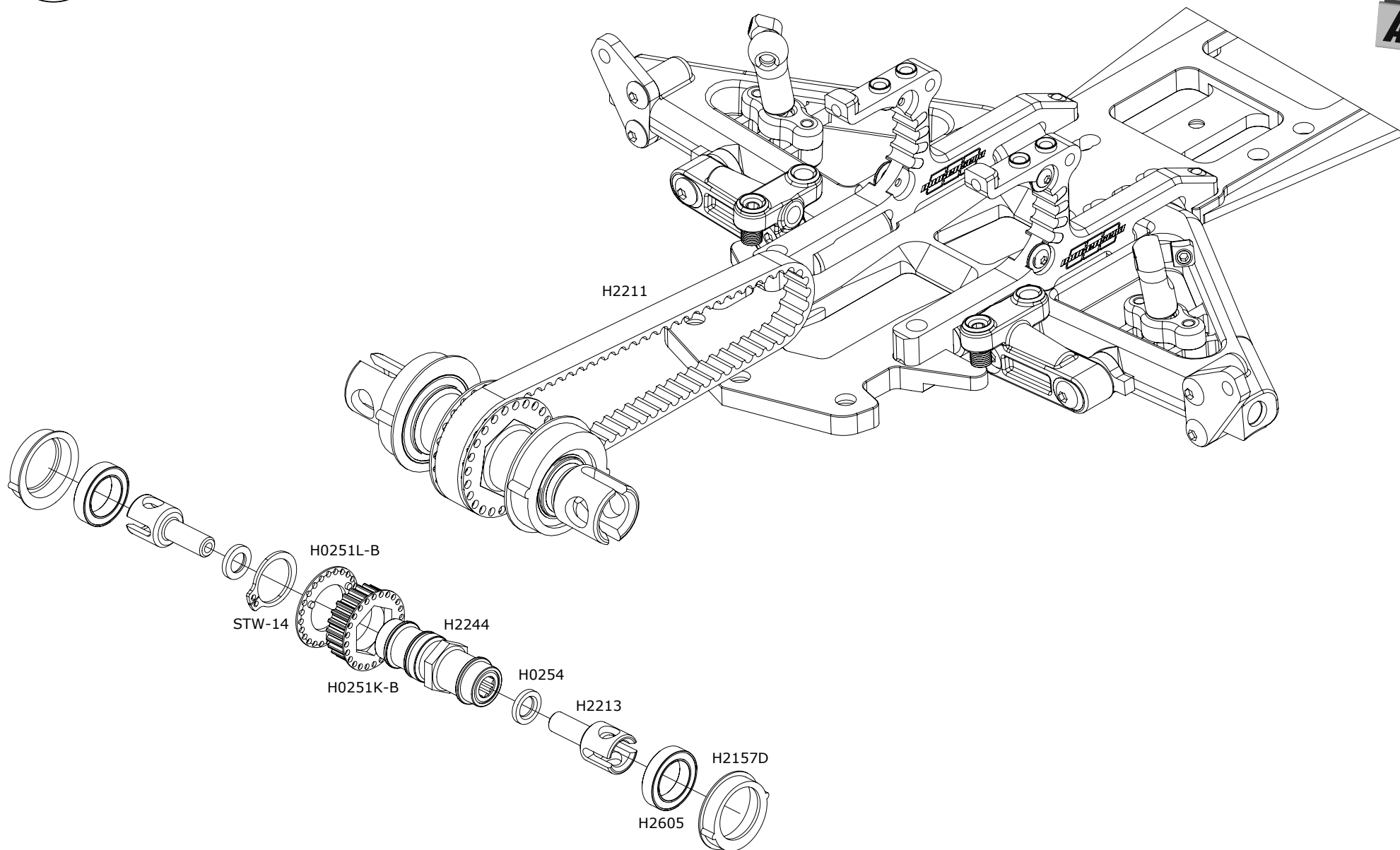




H2605 2pcs. (bearing 12x18x4)

Bag
A₁

Bag
A₂



SiG2x4 6pcs.

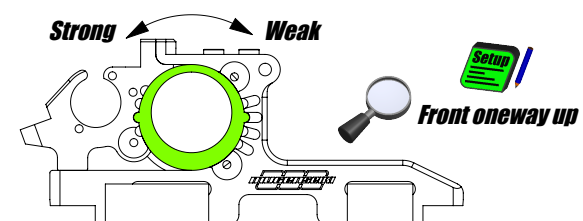
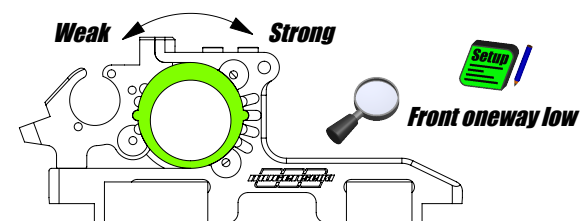
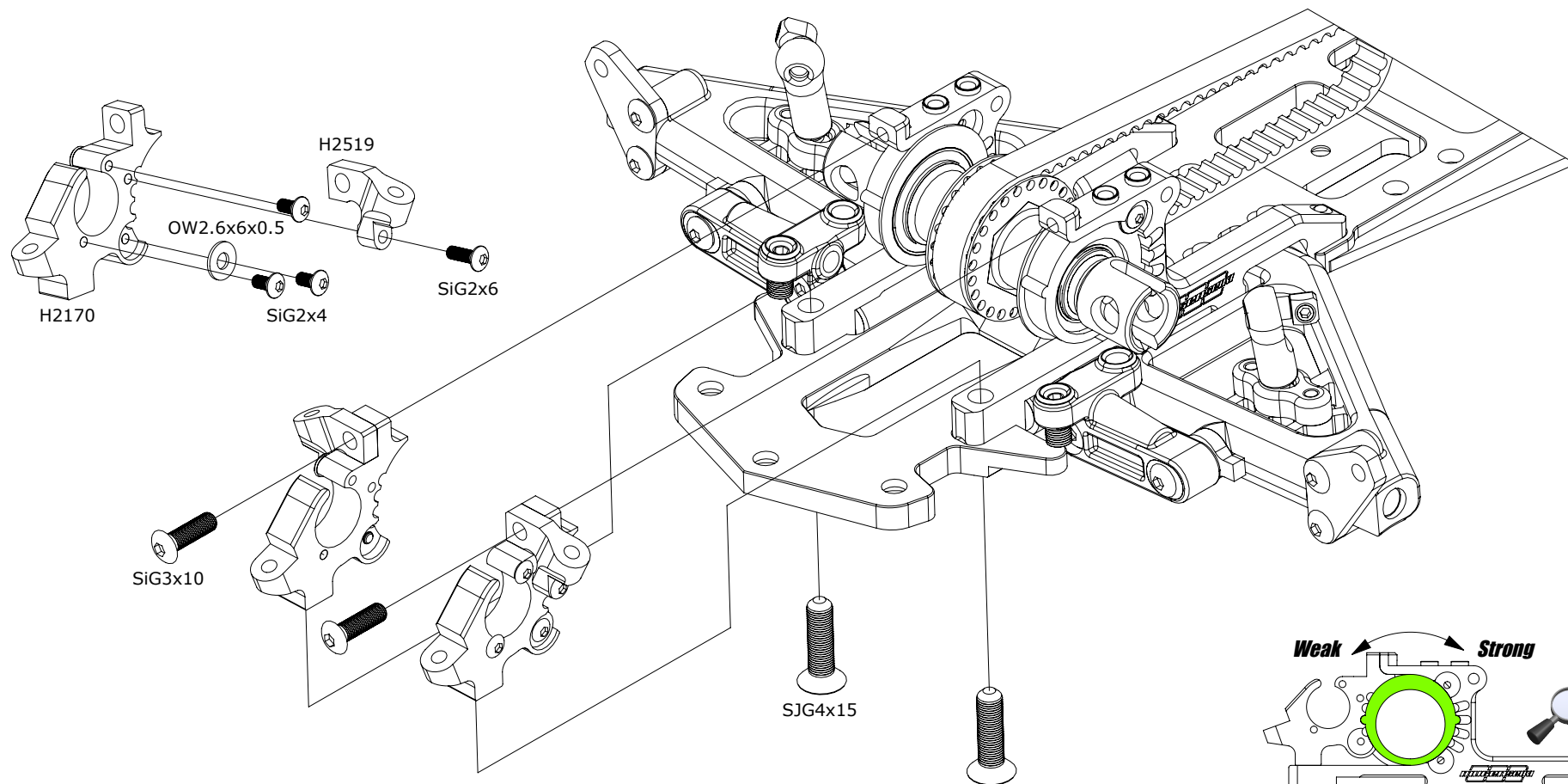
SiG2x6 2pcs.

SiG3x10 2pcs.

SJG4x15 2pcs.

OW2.6x6x0.5 2pcs.

Bag
A1

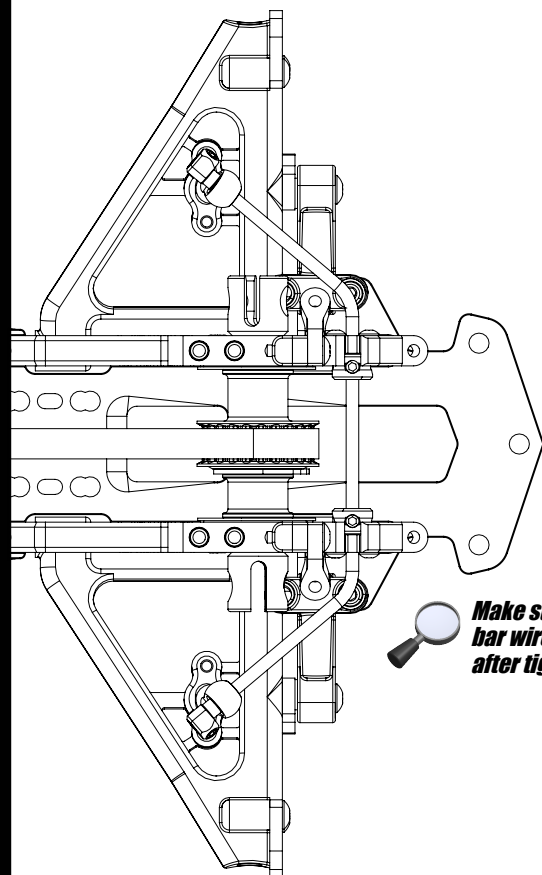
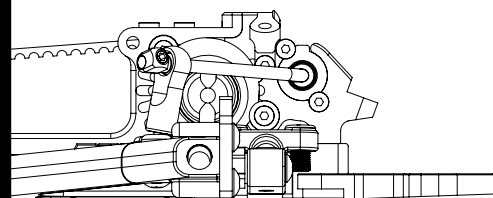


MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

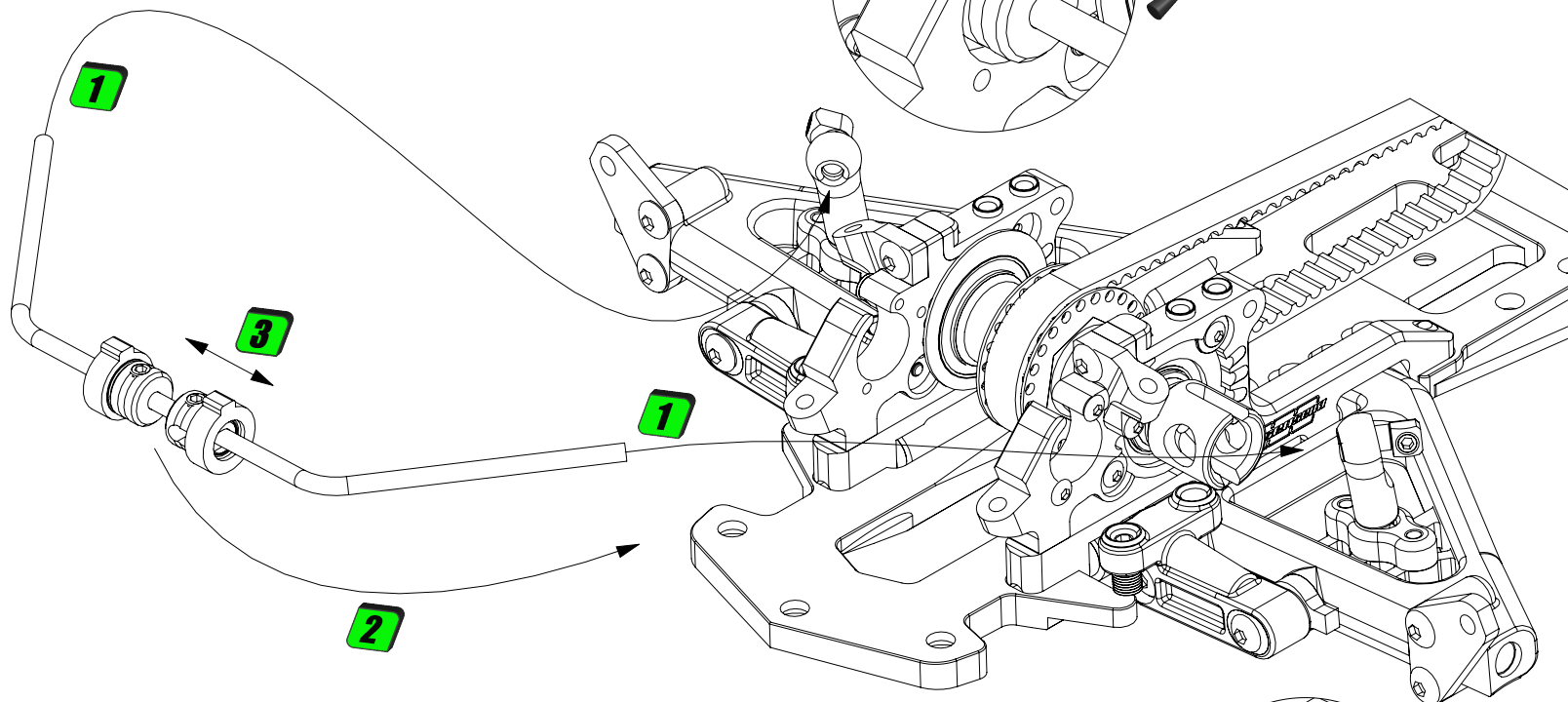
■ SK3x3 2pcs.

○ C0602 2pcs. (bearing 5x8x2.5)

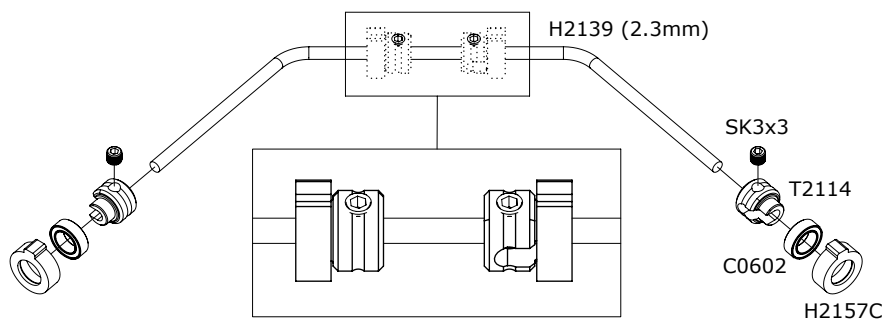
Bag
A1



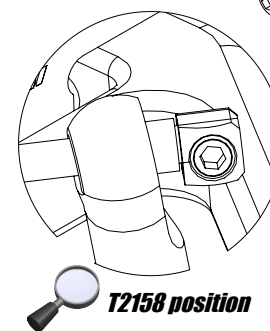
Make sure the anti roll bar wire is in the middle after tightening



Set screw position

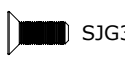
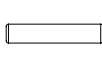


Pay attention to T2114 direction



T2158 position

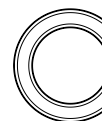
MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

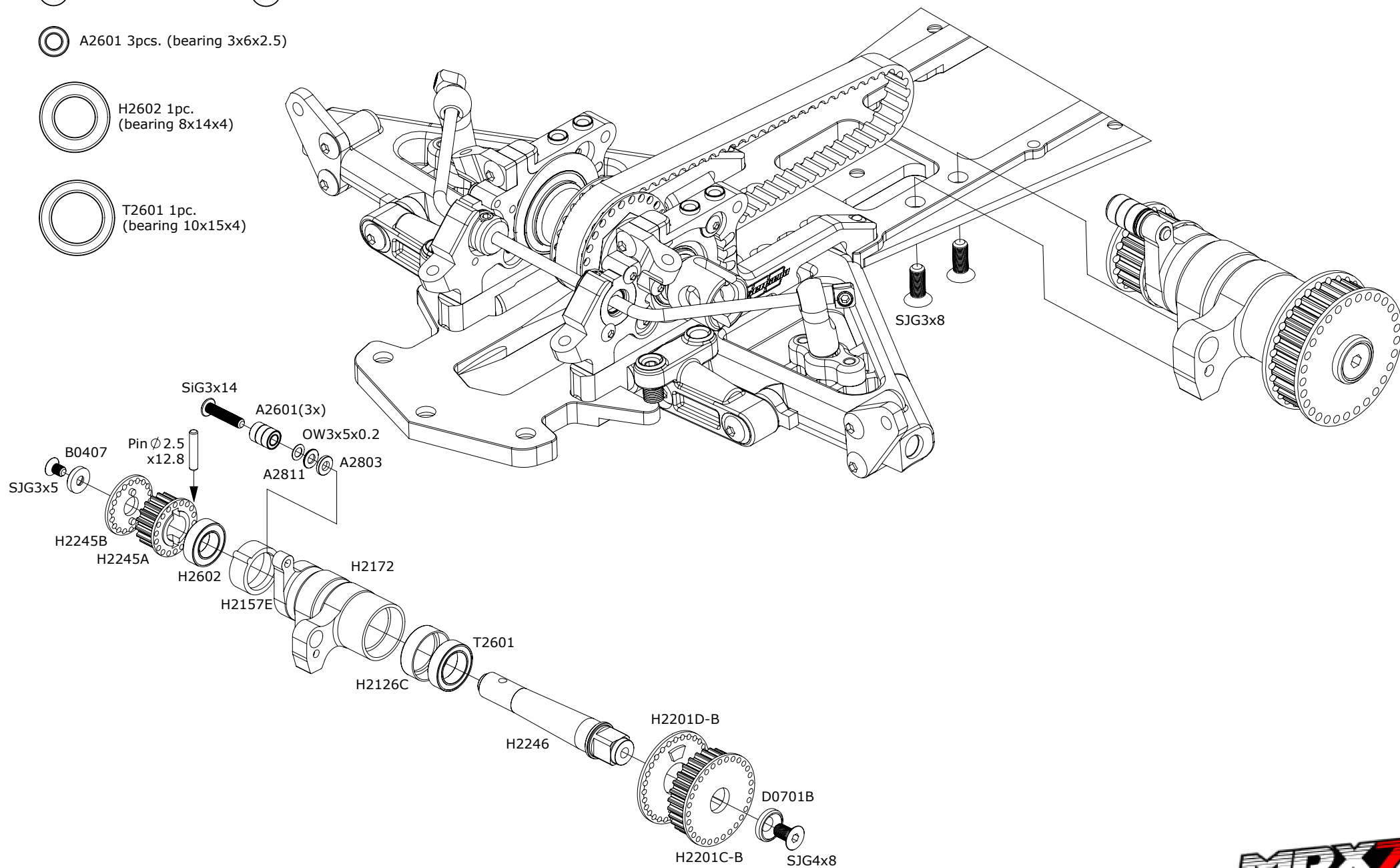
 SiG3x14 1pc.
  SJG3x5 1pc.
  SJG3x8 2pcs.
  SJG4x8 1pc.
  OW3x5x0.2 1pc.
  Pin $\varnothing$ 2.5x12.8 1pc.

 A2803 (1mm) 1pc.
  A2811 (0.5mm) 1pc.

 A2601 3pcs. (bearing 3x6x2.5)

 H2602 1pc.
(bearing 8x14x4)

 T2601 1pc.
(bearing 10x15x4)



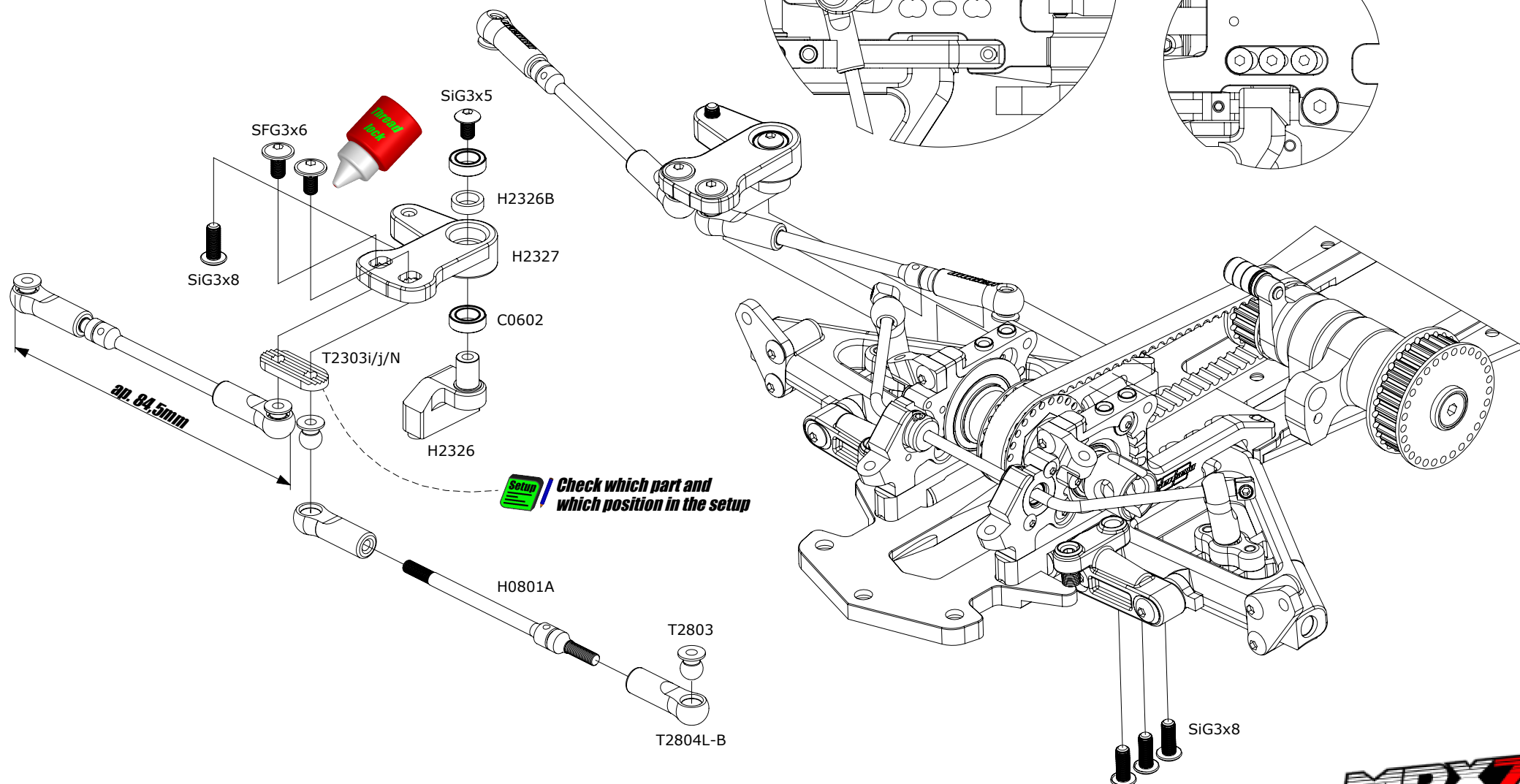
SiG3x5 1pc. SiG3x8 4pcs. SFG3x6 2pcs.

C0602 2pcs. (bearing 5x8x2.5)

Bag
B1

Setup / Check which H2326 position in the setup

Bottom view

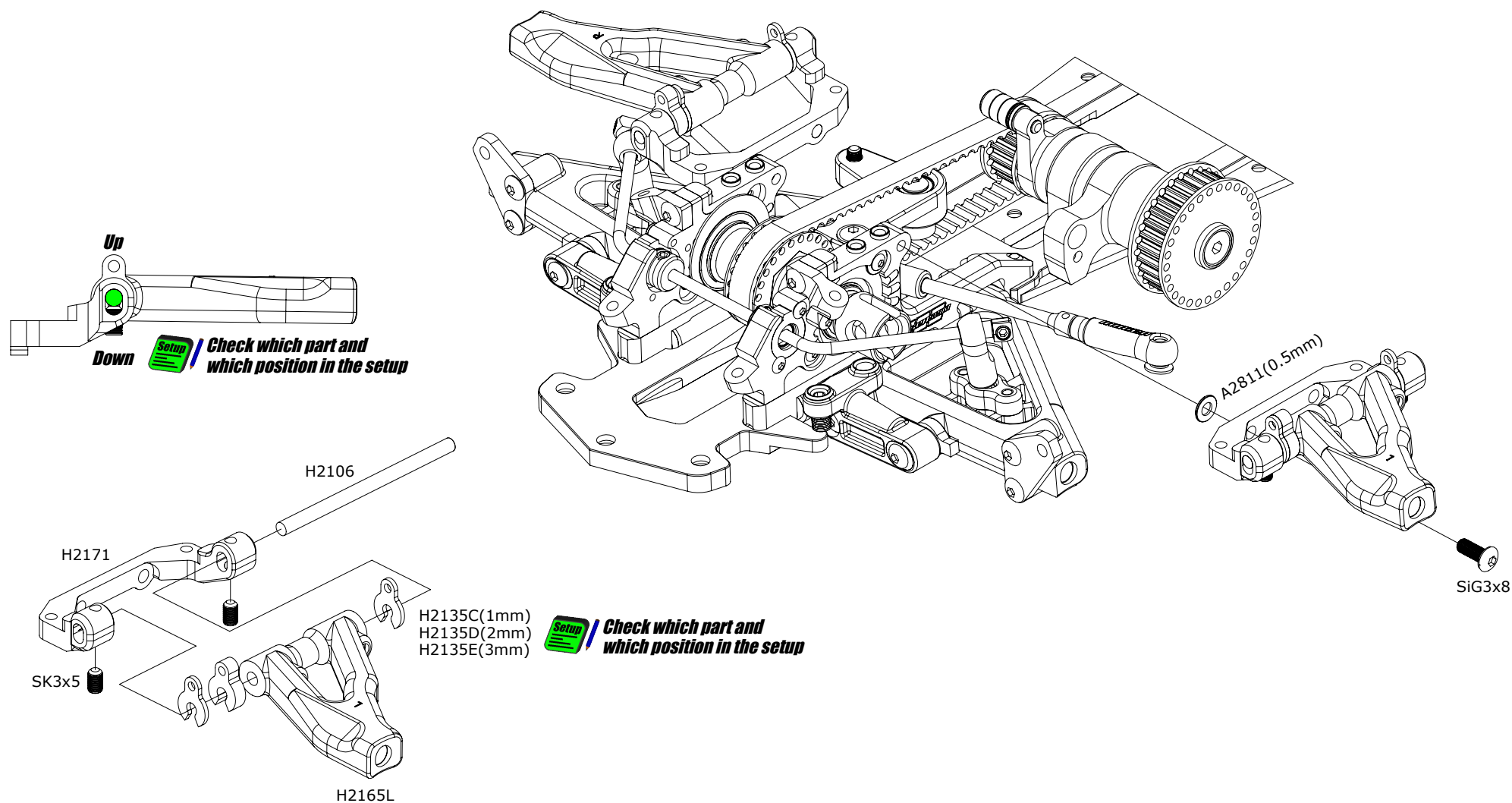


 SiG3x8 2pcs.

 SK3x5 4pcs.

 A2811 (0.5mm) 2pcs.

Bag
B1



SiG3x18 1pc.

SJG3x6 4pcs.

SJG3x8 2pcs.

SJG4x10 2pcs.

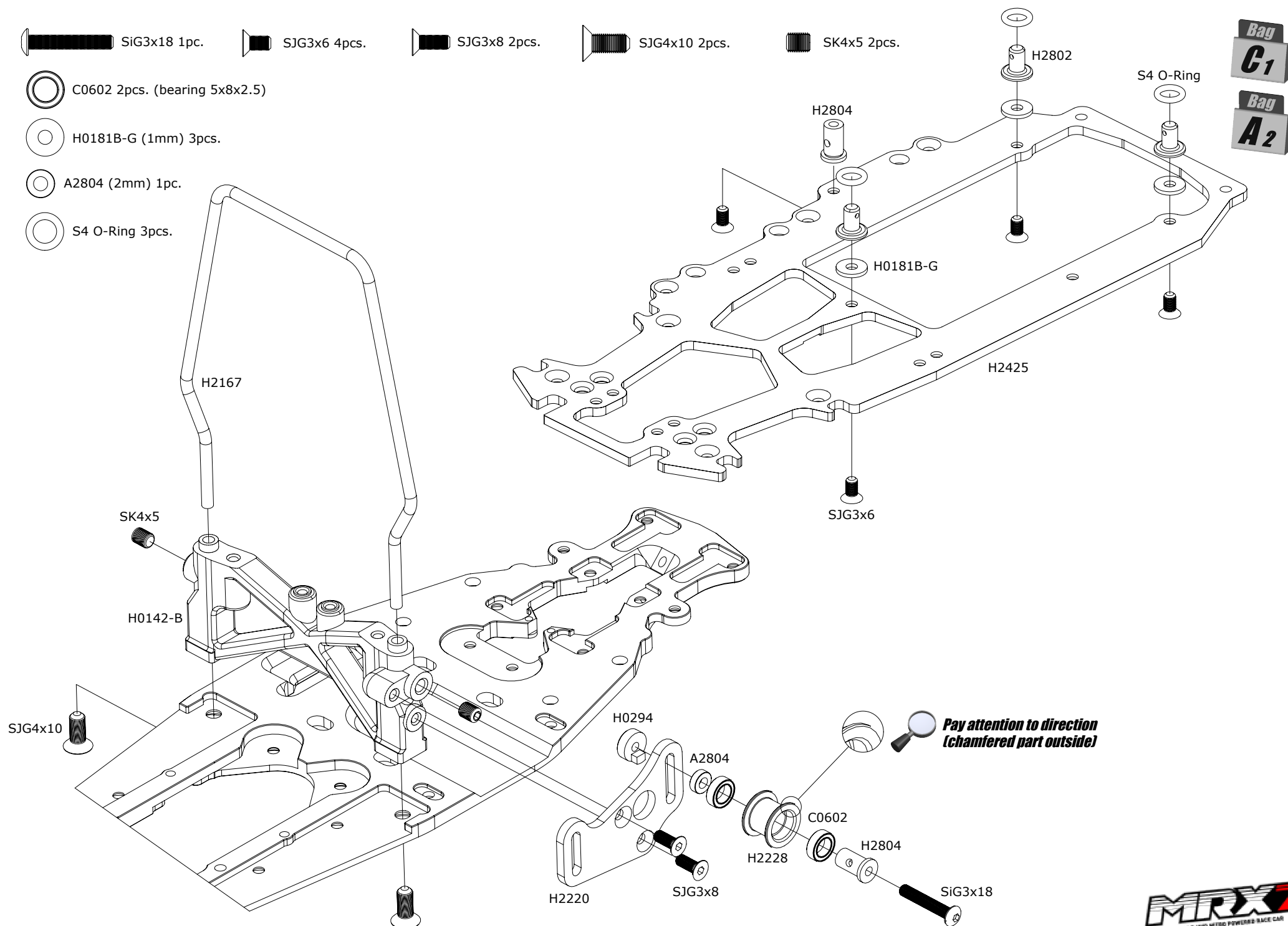
SK4x5 2pcs.

C0602 2pcs. (bearing 5x8x2.5)

H0181B-G (1mm) 3pcs.

A2804 (2mm) 1pc.

S4 O-Ring 3pcs.



Bag
C1

Bag
A2

MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

SiG3x8 1pc.

SiG3x10 4pcs.

SiG3x14 4pcs.

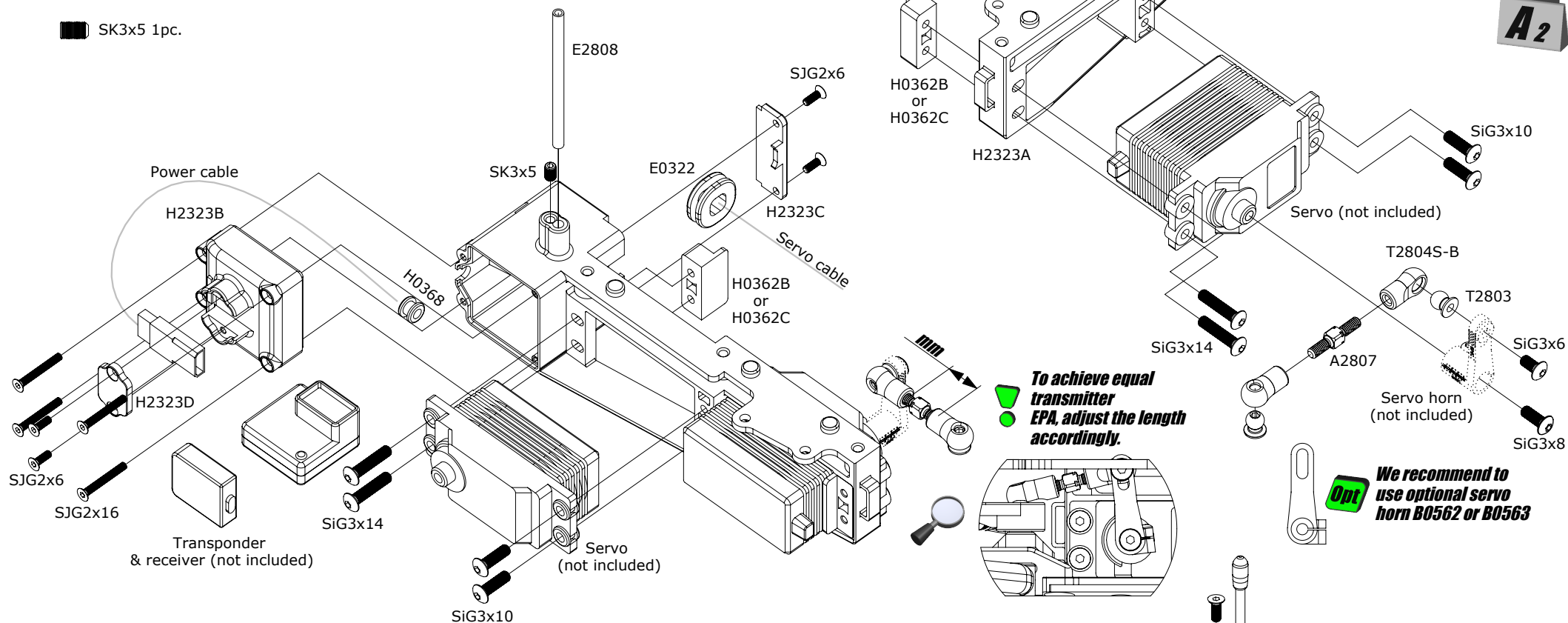
SJG3x8 3pcs.

SJG2x6 4pcs.

SJG2x16 4pcs.

B0432

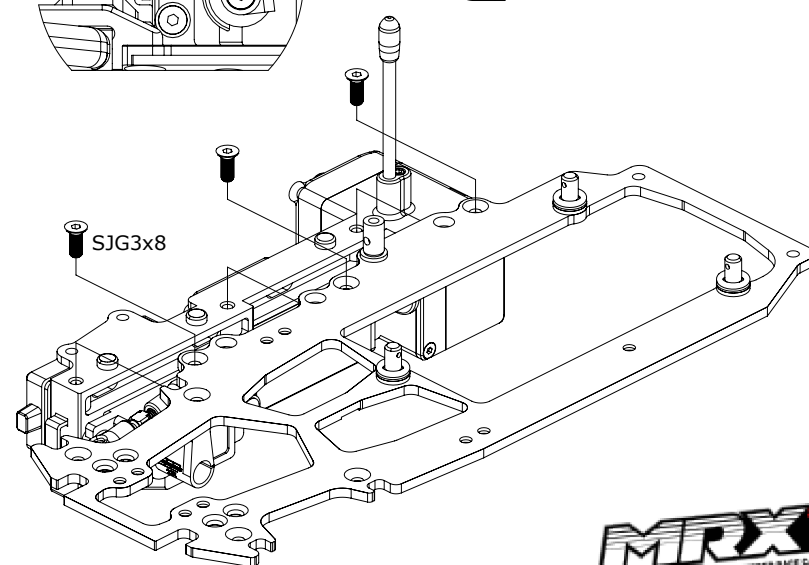
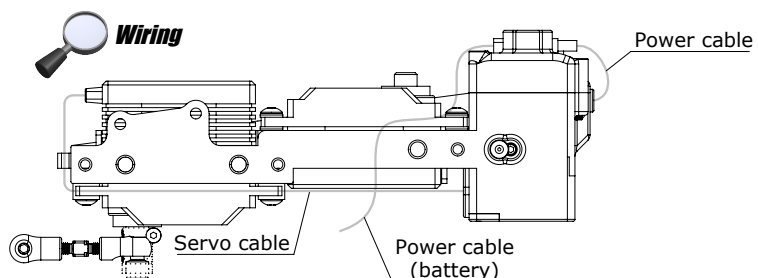
SK3x5 1pc.



Bag
C1
Bag
A2

To achieve equal transmitter EPA, adjust the length accordingly.

Opt We recommend to use optional servo horn B0562 or B0563



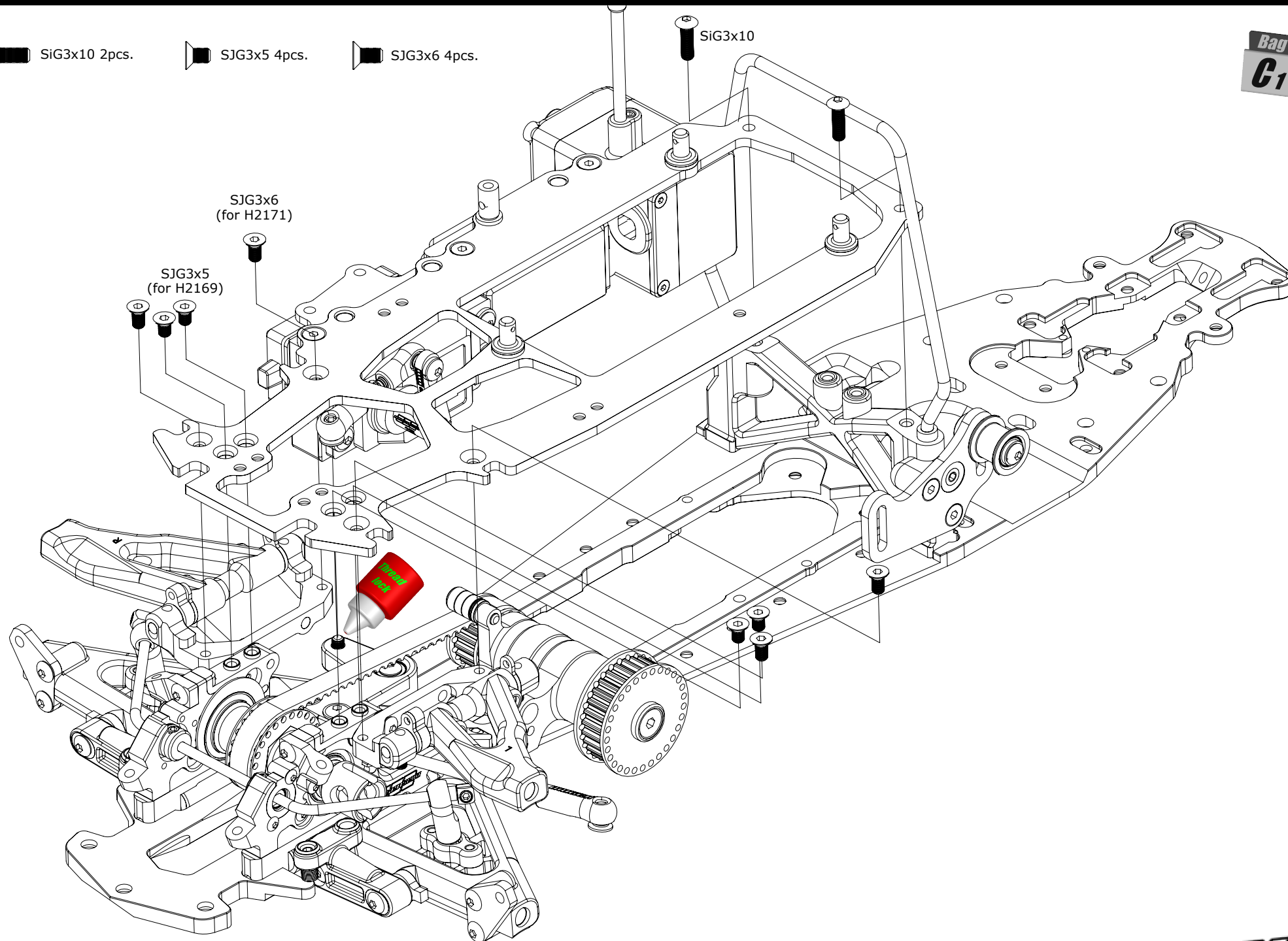
MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

SiG3x10 2pcs.

SJG3x5 4pcs.

SJG3x6 4pcs.

Bag
C1

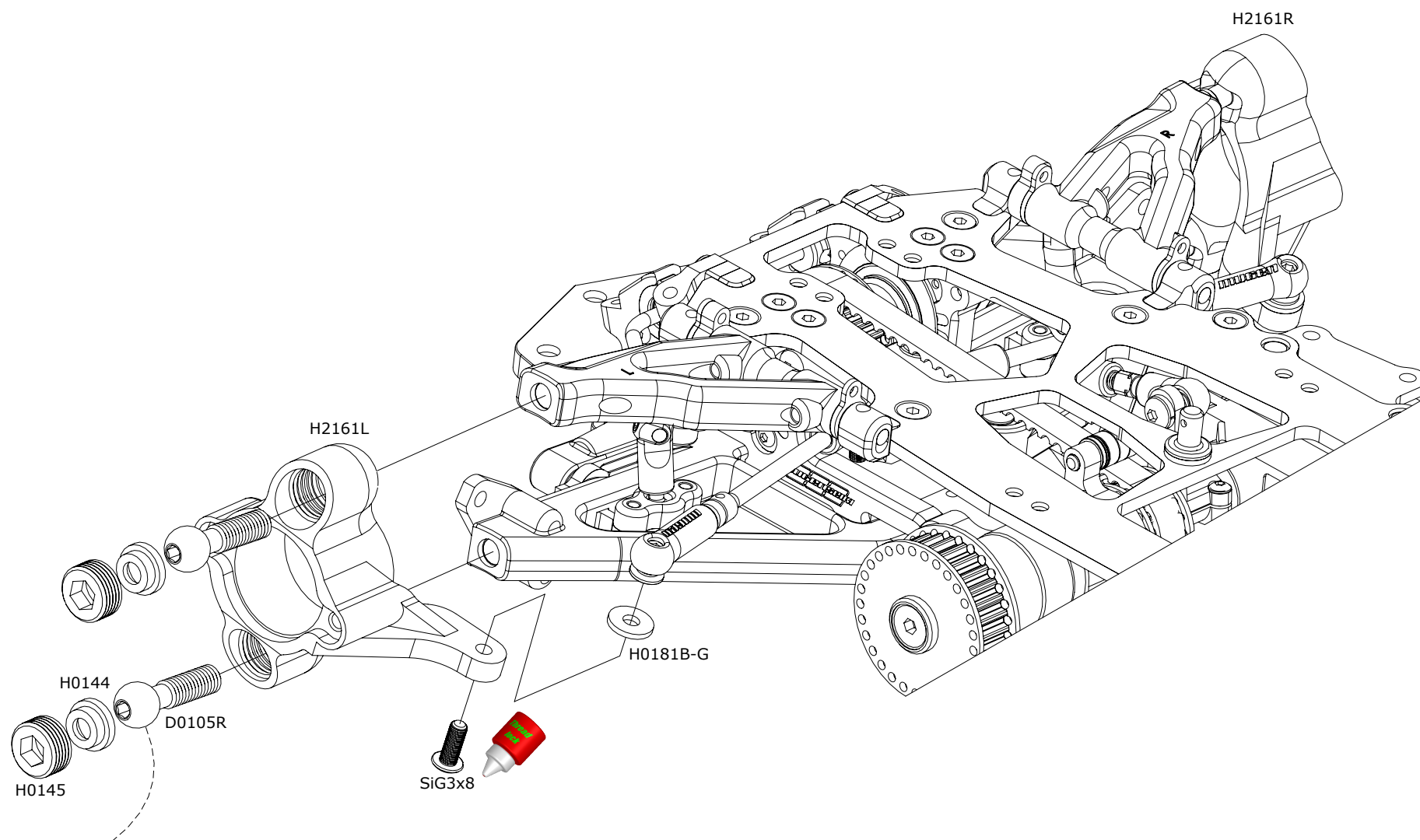


MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

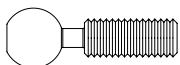
 SiG3x8 2pcs.

 H0181B-G (1mm) 2pcs.

Bag
C1



 Use T2159 for more steering angle



MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

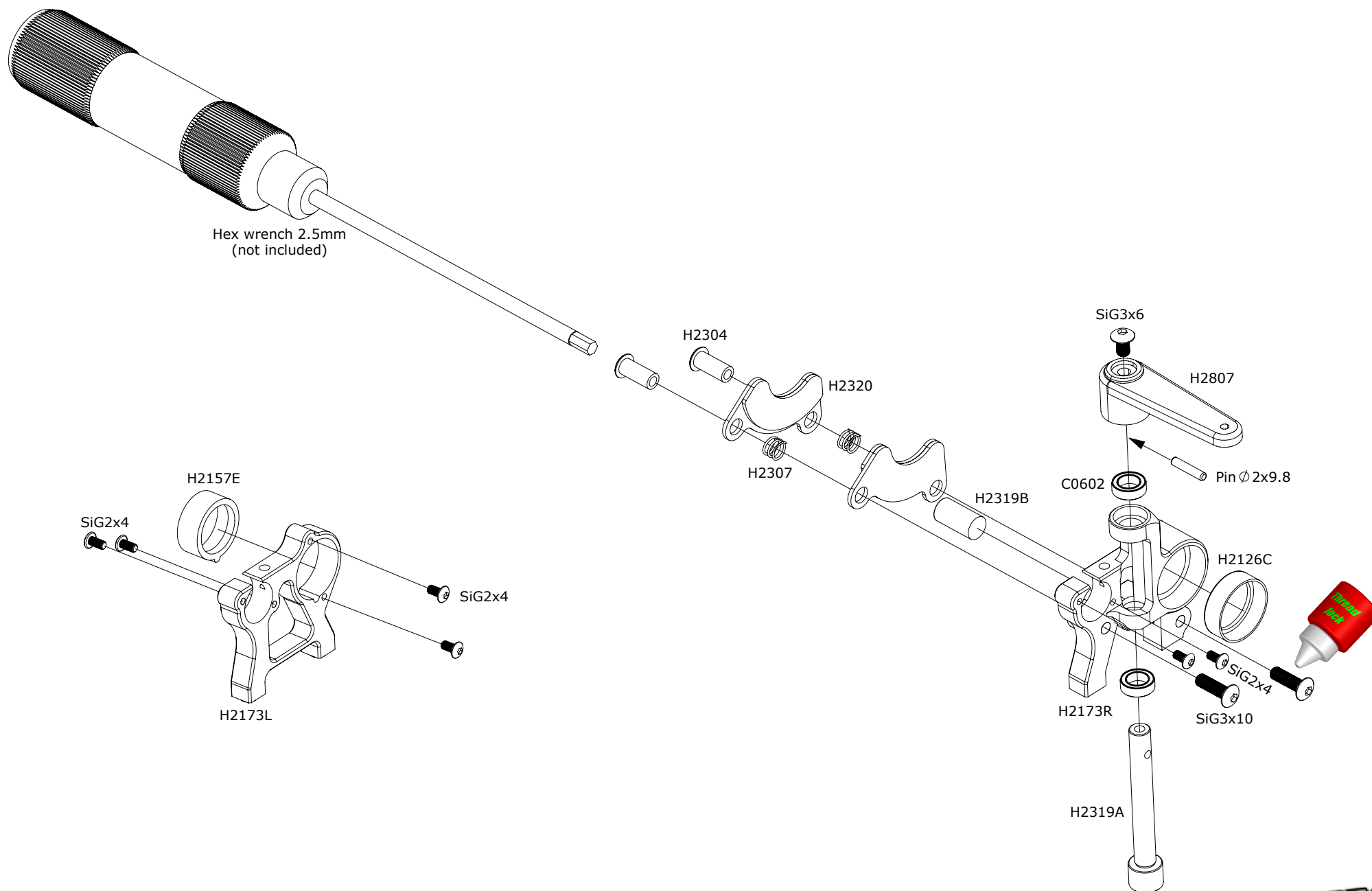
SiG2x4 6pcs.

SiG3x6 1pc.

SiG3x10 2pcs.

C0602 2pcs. (bearing 5x8x2.5)

Pin $\varnothing 2 \times 9.8$ 1pc.



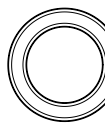
 SJG3x10 4pcs.

 SG3x8 1pc.

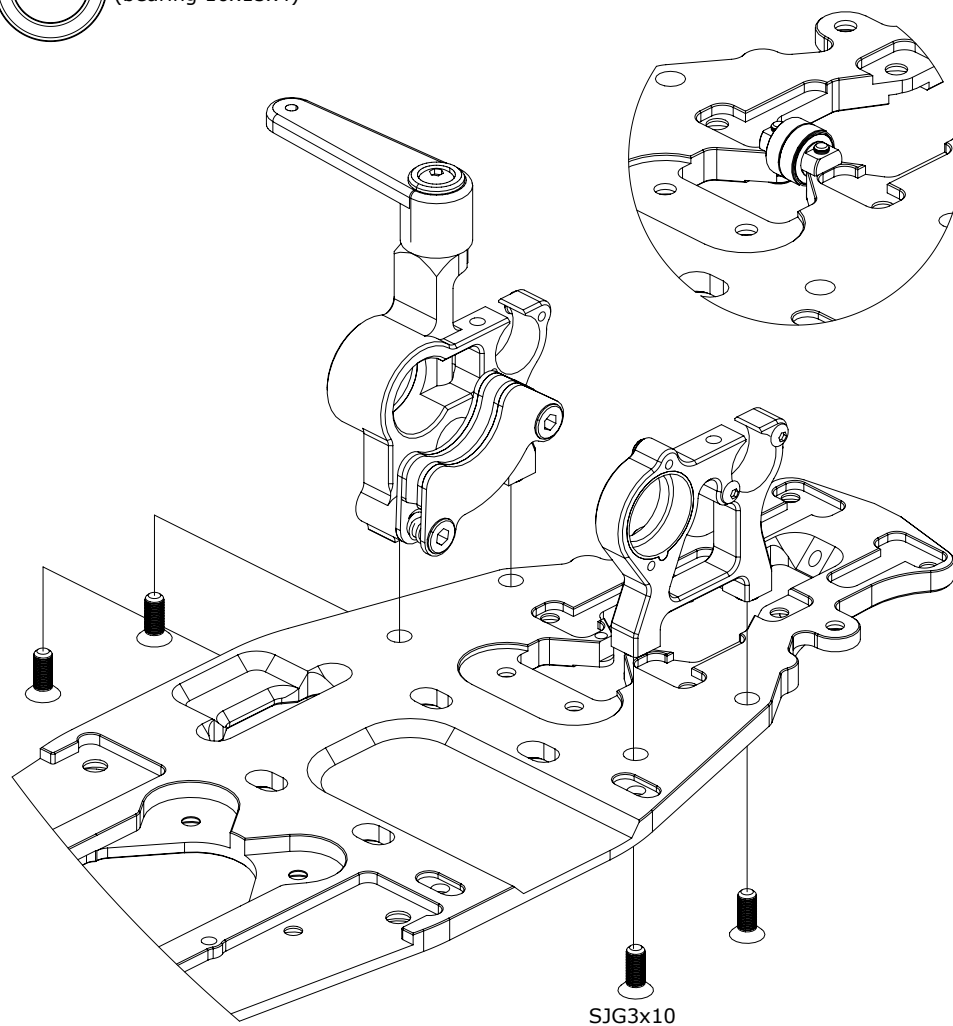
 SK3x3 2pcs.

 SiG2.5x10 2pcs.

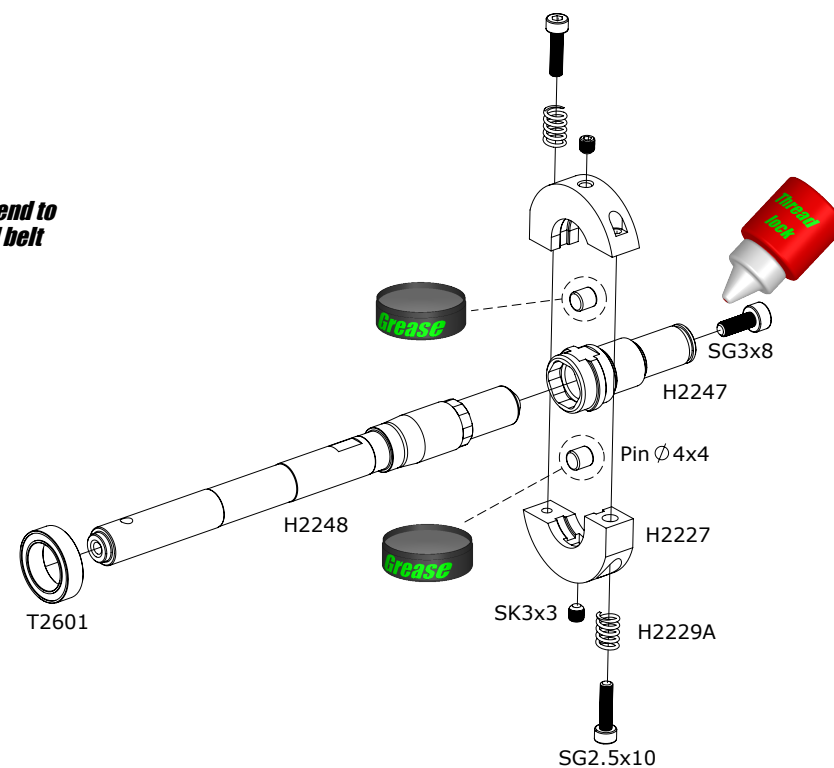
 Pin $\varnothing$ 4x4 2pcs.

 T2601 1pc.
(bearing 10x15x4)

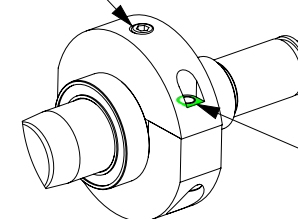
Bag
D1



Opt We recommend to use optional belt guide H2251



Screw must not protrude !



The screw end should be flush with the flat surface !

SJG3x5 1pc.

SiG2x10 2pcs.

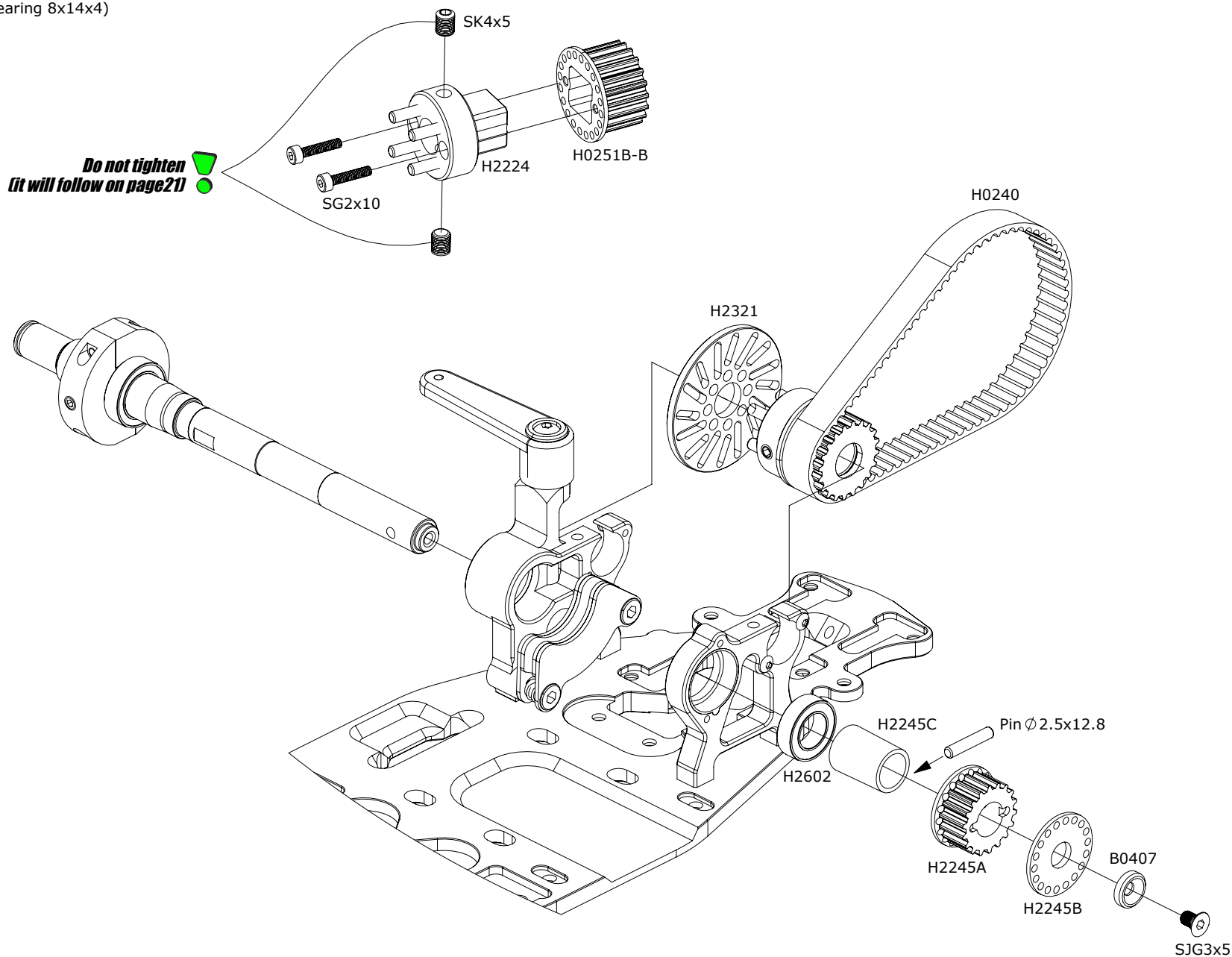
SK4x5 2pcs.

Pin $\varnothing$ 2.5x12.8 1pc.

Bag
D1

H2602 1pc.
(bearing 8x14x4)

Do not tighten
(it will follow on page21)



MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

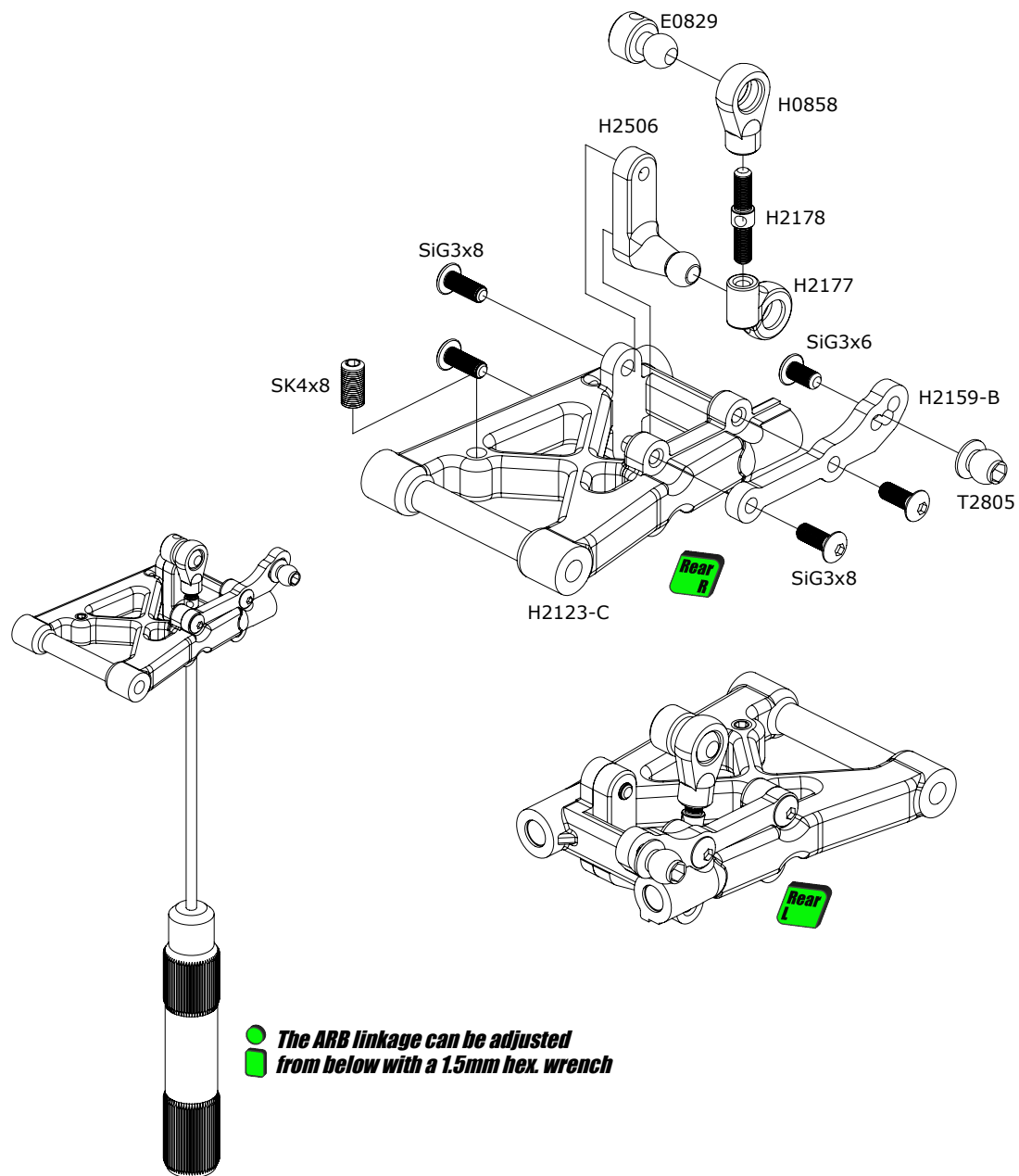
SiG3x6 2pcs.

SiG3x8 8pcs.

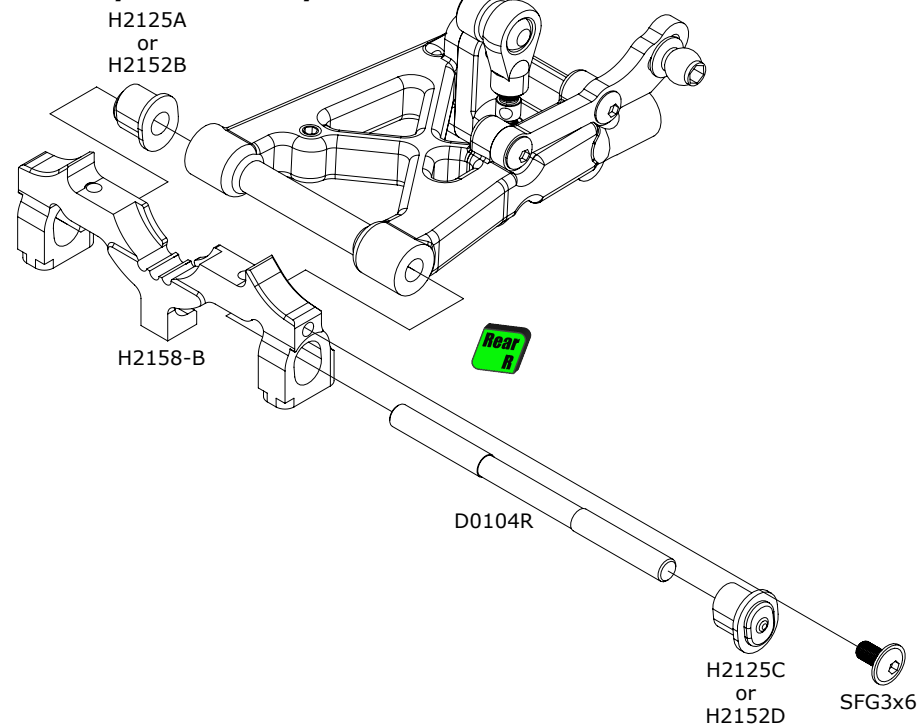
SFG3x6 2pcs.

SK4x8 2pcs.

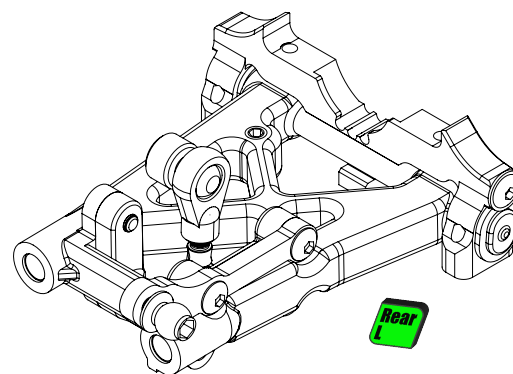
Bag
E1



Setup / Check which part and which position in the setup



Setup / Check which part and which position in the setup



MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

SiG3x5 2pcs.

SiG3x8 2pcs.

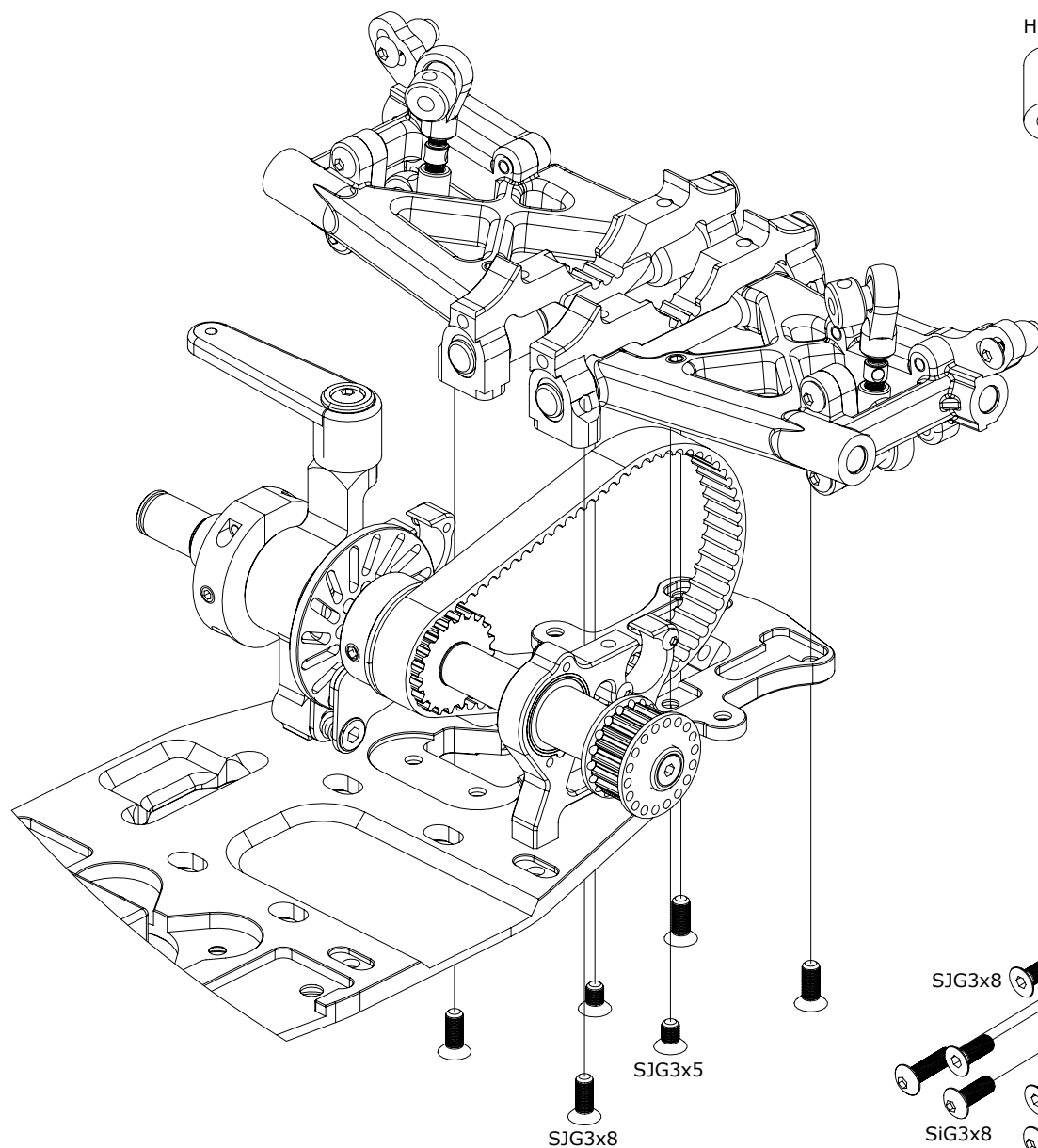
SiG3x10 2pcs.

SJG3x5 2pcs.

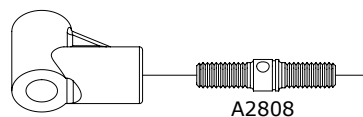
SJG3x8 7pcs.

Bag
E₁

Bag
A₂

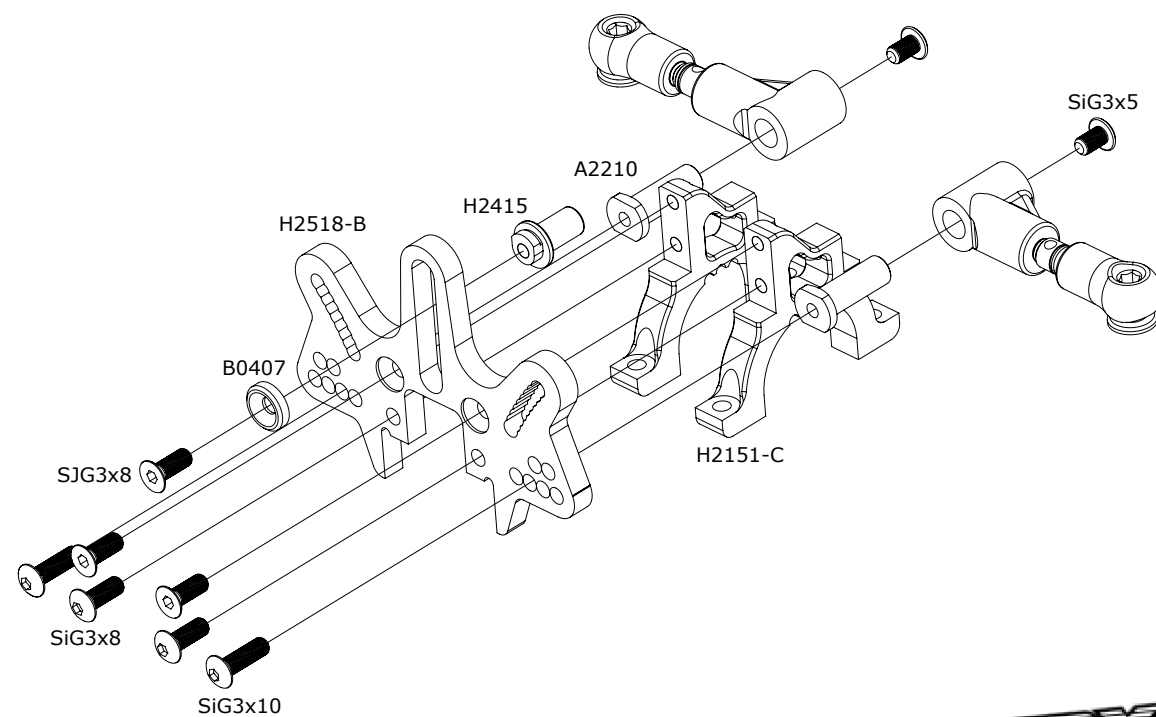
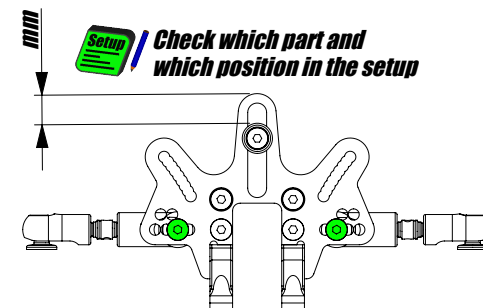
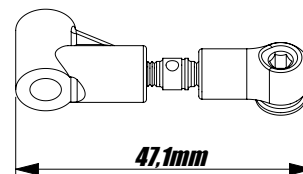


H2163



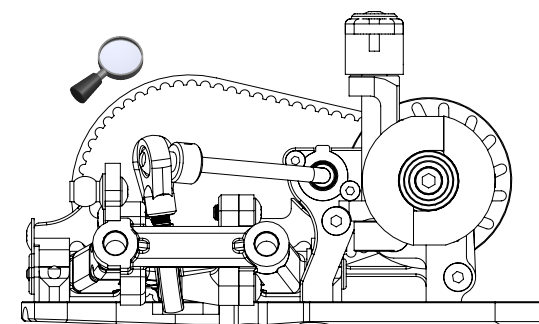
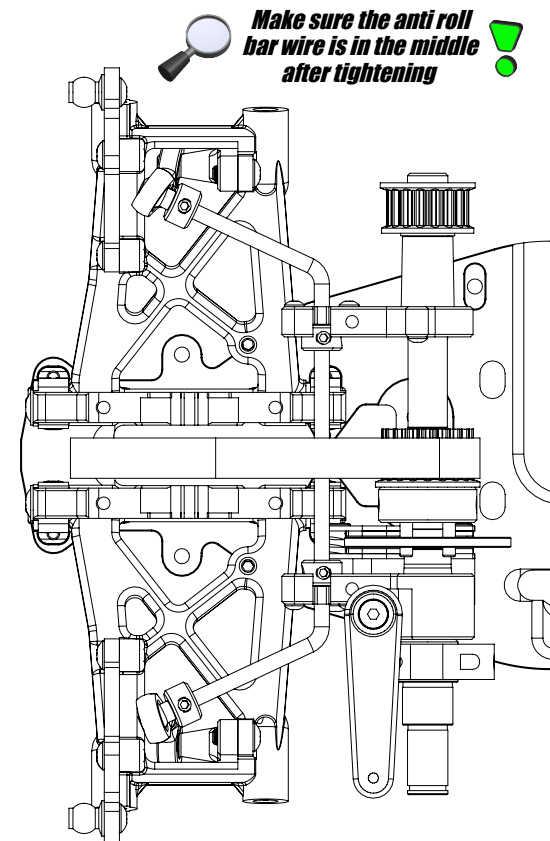
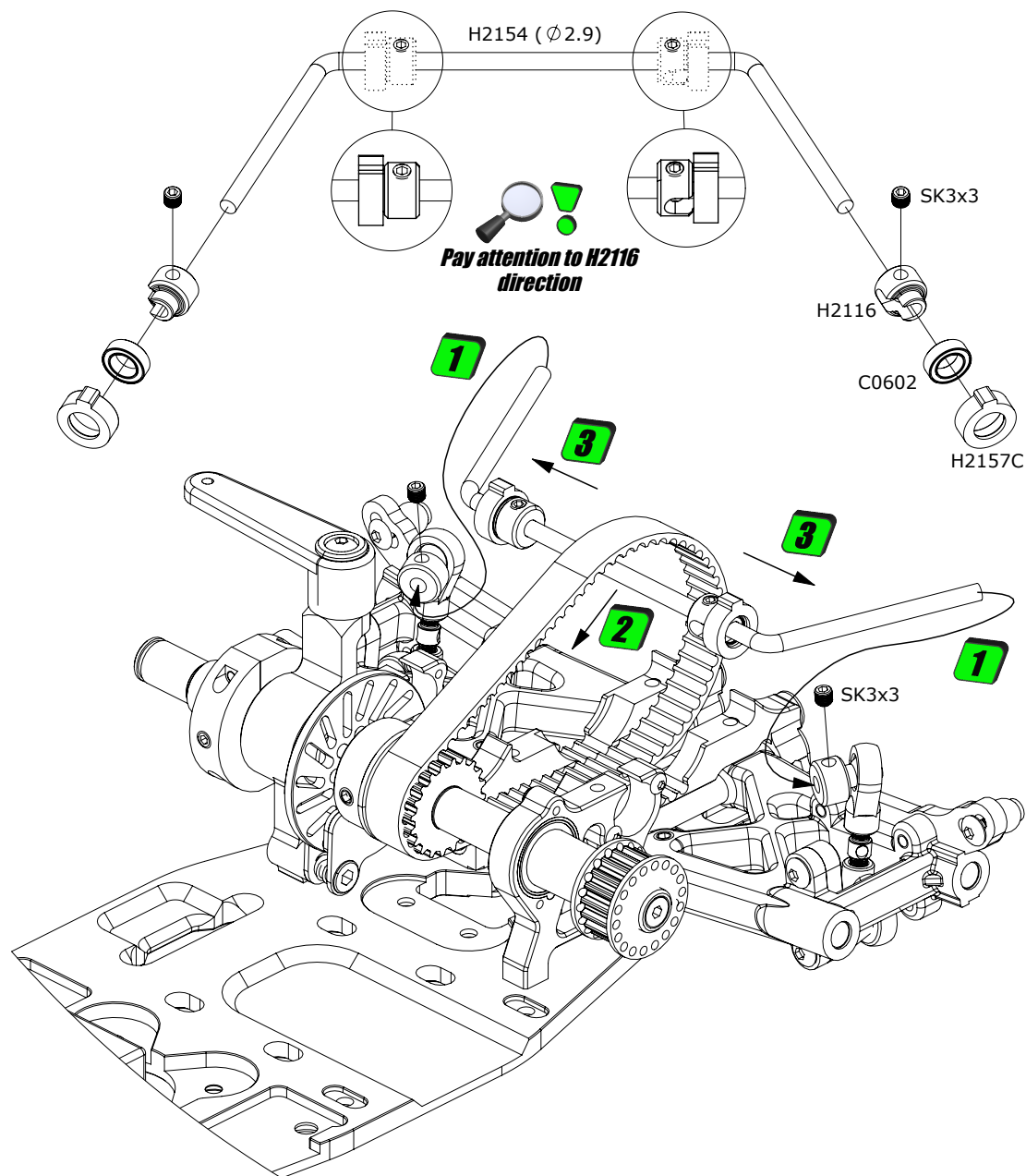
H2156B

T2148



■ SK3x3 4pcs.

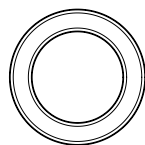
○ C0602 2pcs. (bearing 5x8x2.5)



Bag
E1

SiG3x10 4pcs.

Pin $\varnothing$ 3x23.8

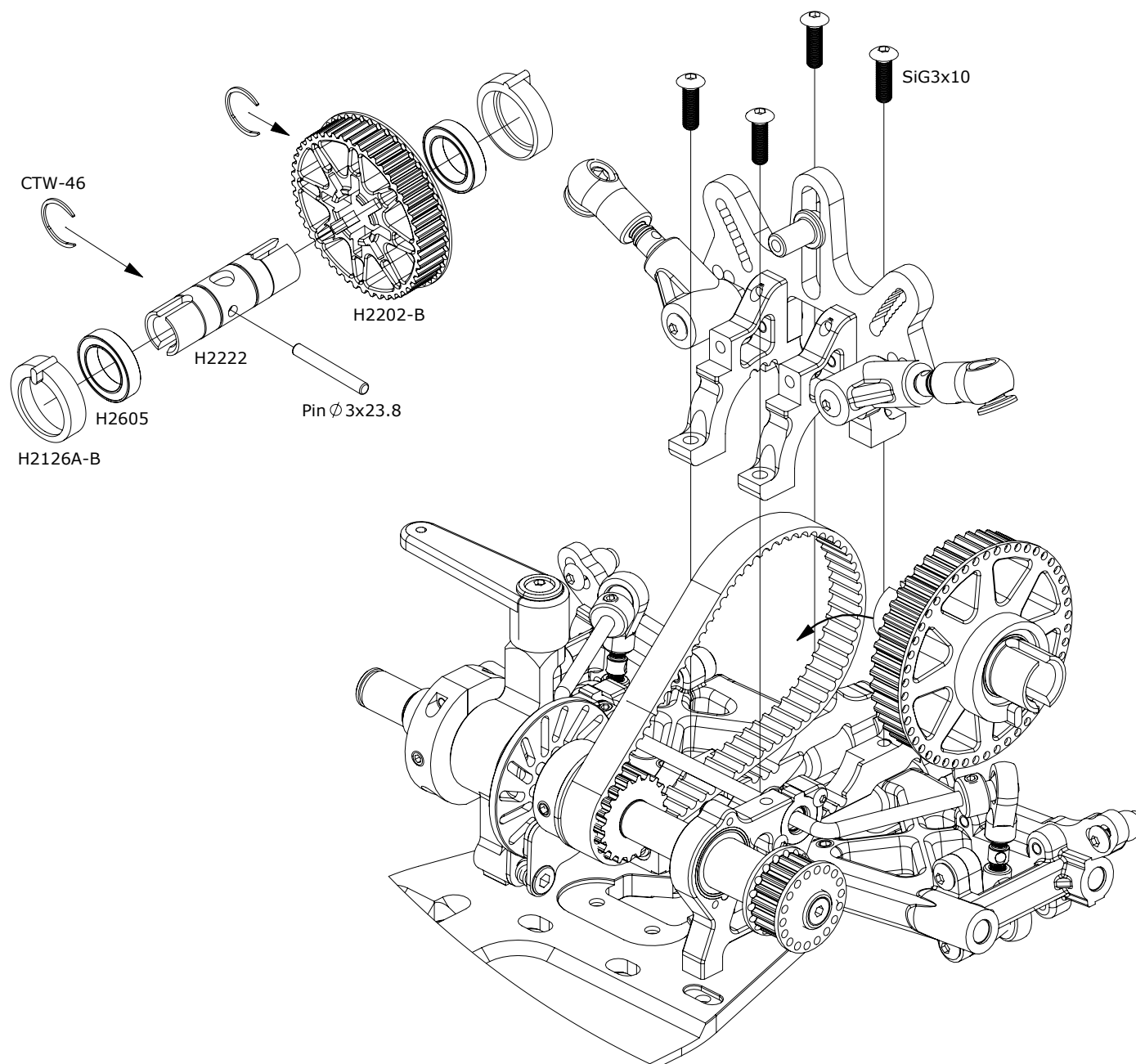


H2605 2pcs.
(bearing 12x18x4)

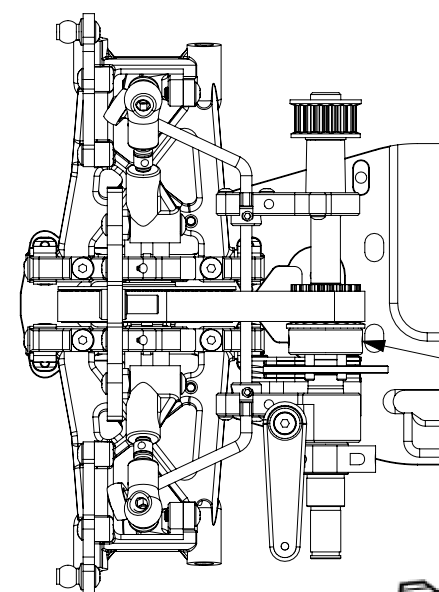
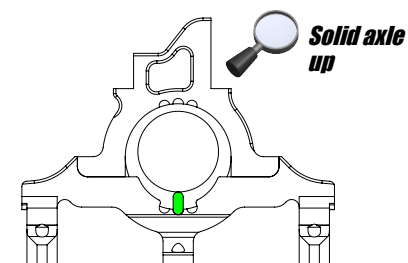
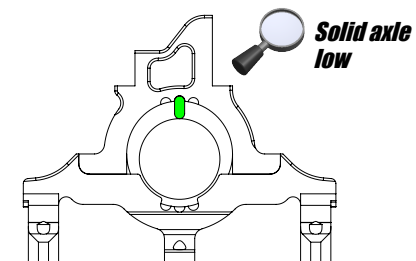


CTW-46 2pcs.

Bag
E1



Setup / Check which position in the setup



!
Tighten both
SK4x5 set screws
with the pulley
in its right position

MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

SiG3x5 2pcs.

SK3x16 2pcs.

H0471 4pcs.

H0181D-G (3mm) 2pcs.

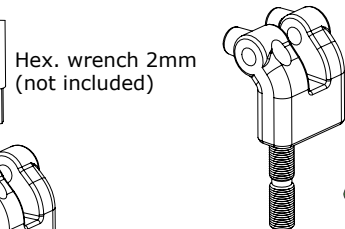
Bag
E₁

Bag
F₁

Hex. wrench 2mm
(not included)

Setup Check which height in the setup

H2429A



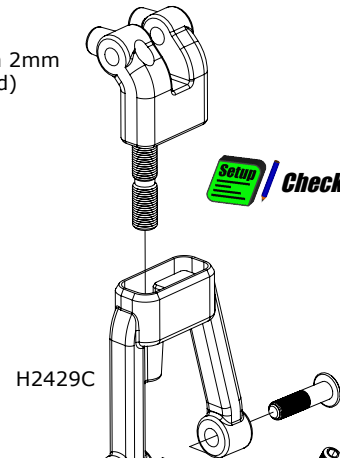
LH Thread

A2812

RH Thread



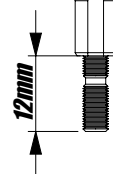
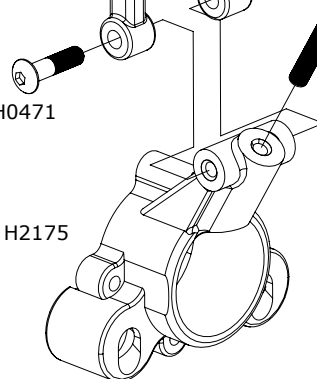
H2429C



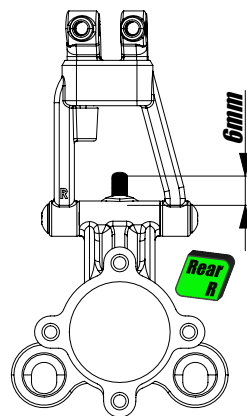
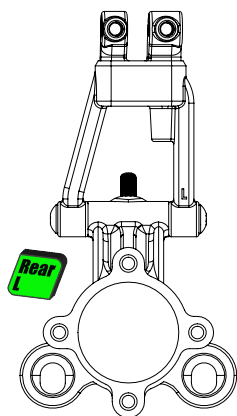
H0471

SK3x16

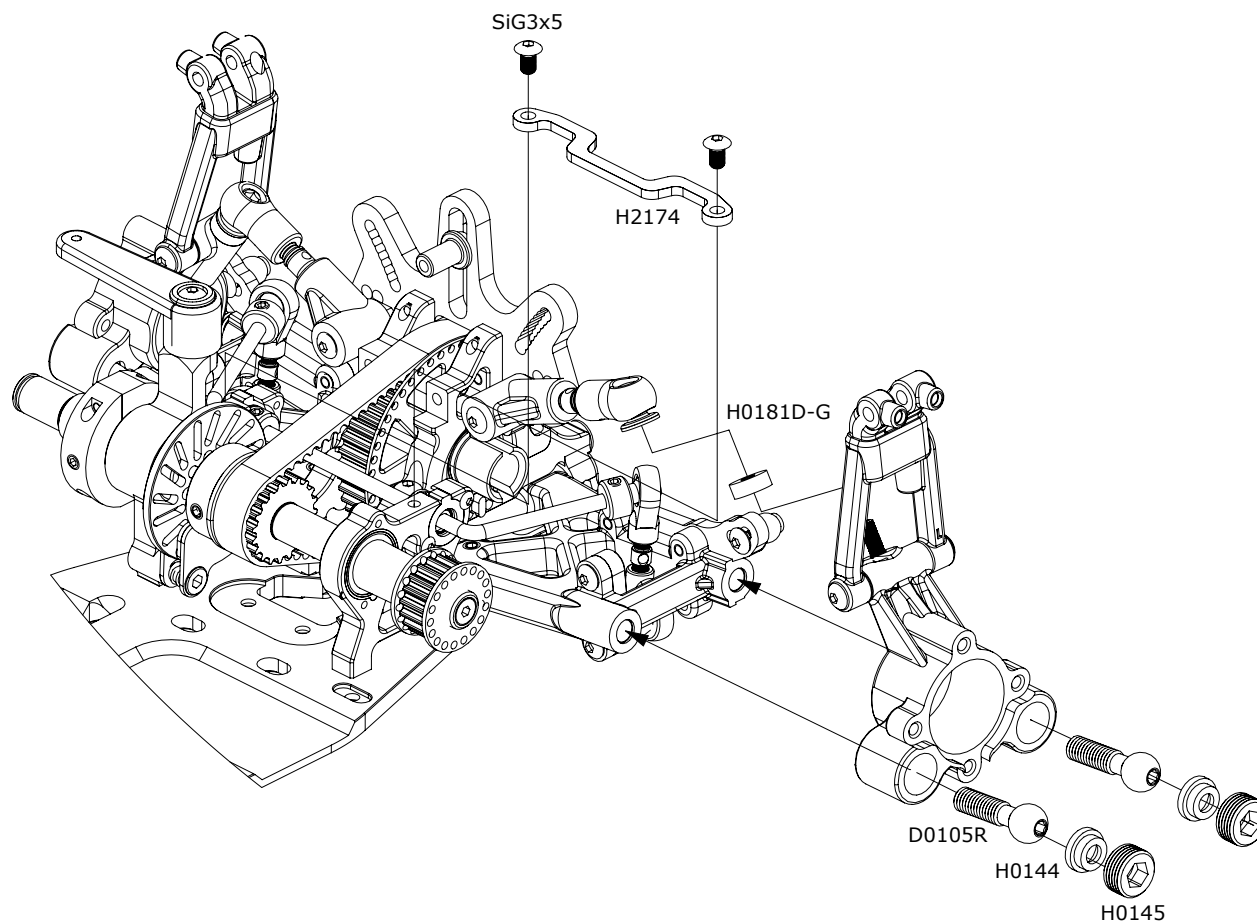
H2175



12mm



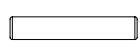
6mm



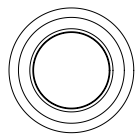
 SJG3x6 3pcs.

 SJG2.5x6 3pcs.

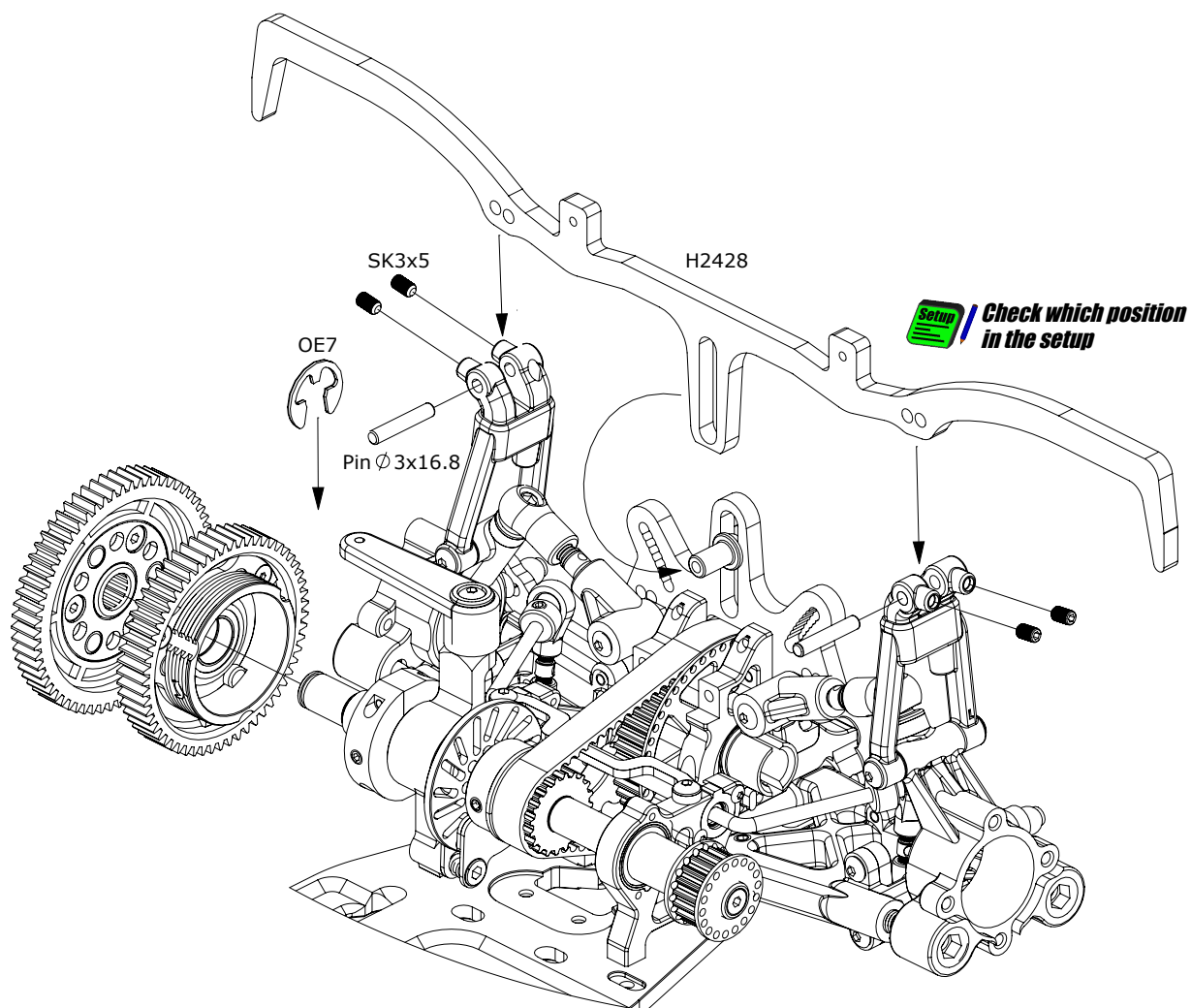
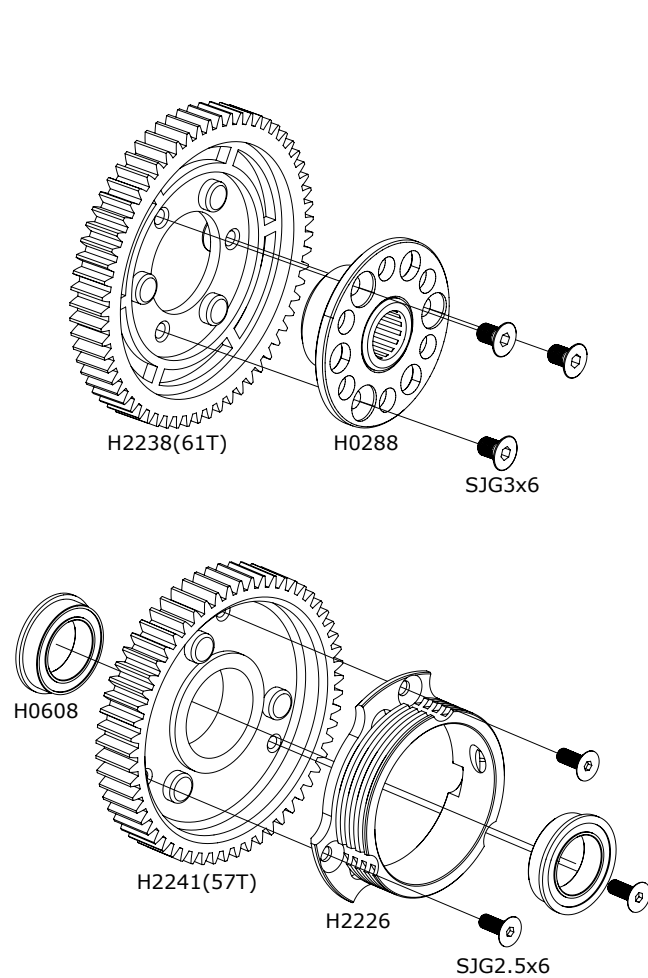
 SK3x5 4pcs.

 Pin $\varnothing 3 \times 16.8$

Bag
F1

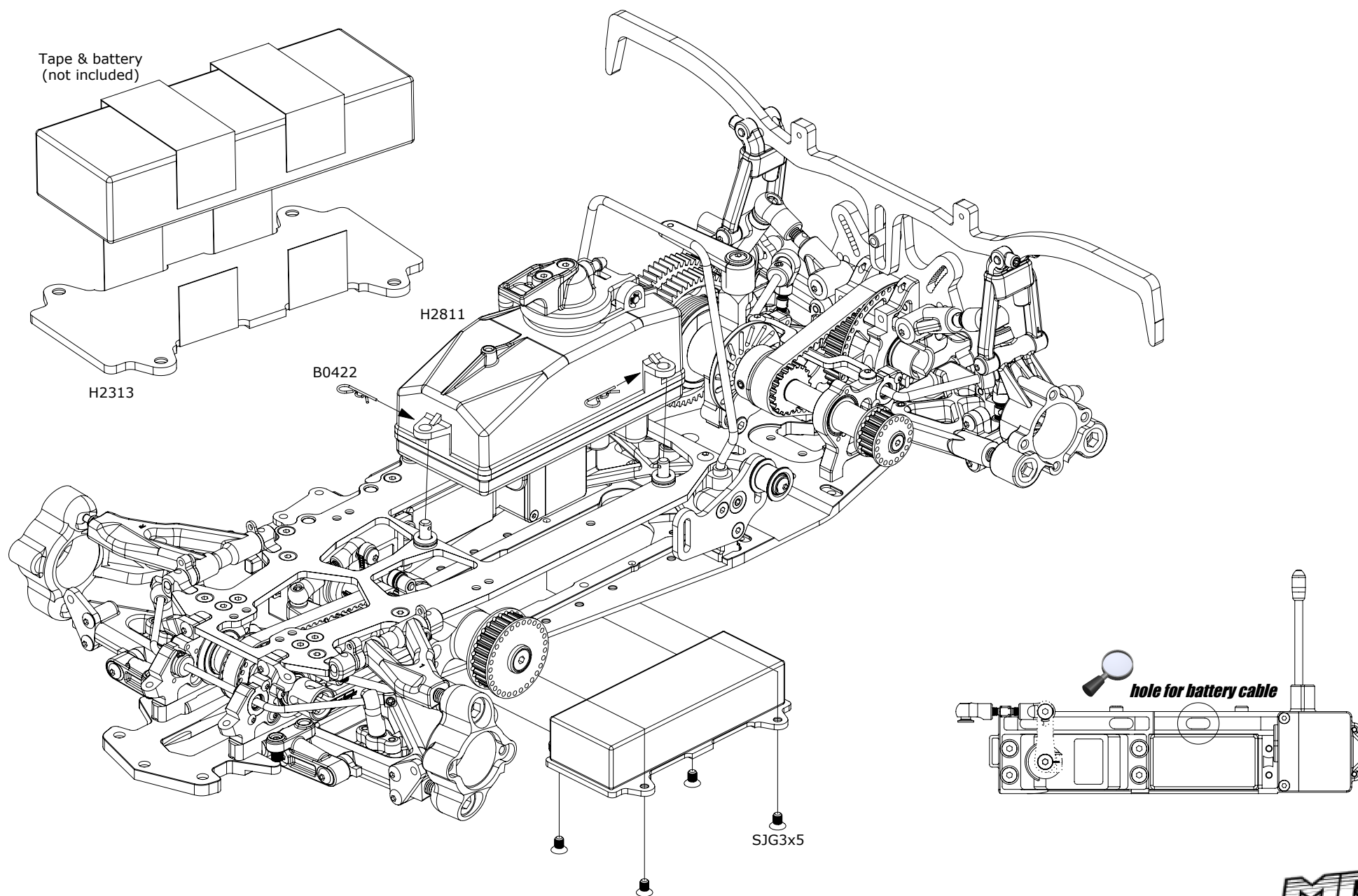
 H0608 2pcs.
(bearing 10x15x4 flanged)

 OE7 1pc.



 SJG3x5 4pcs.

Bag
F1



MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

SiG3x6 3pcs.

SJG3x6 2pcs.

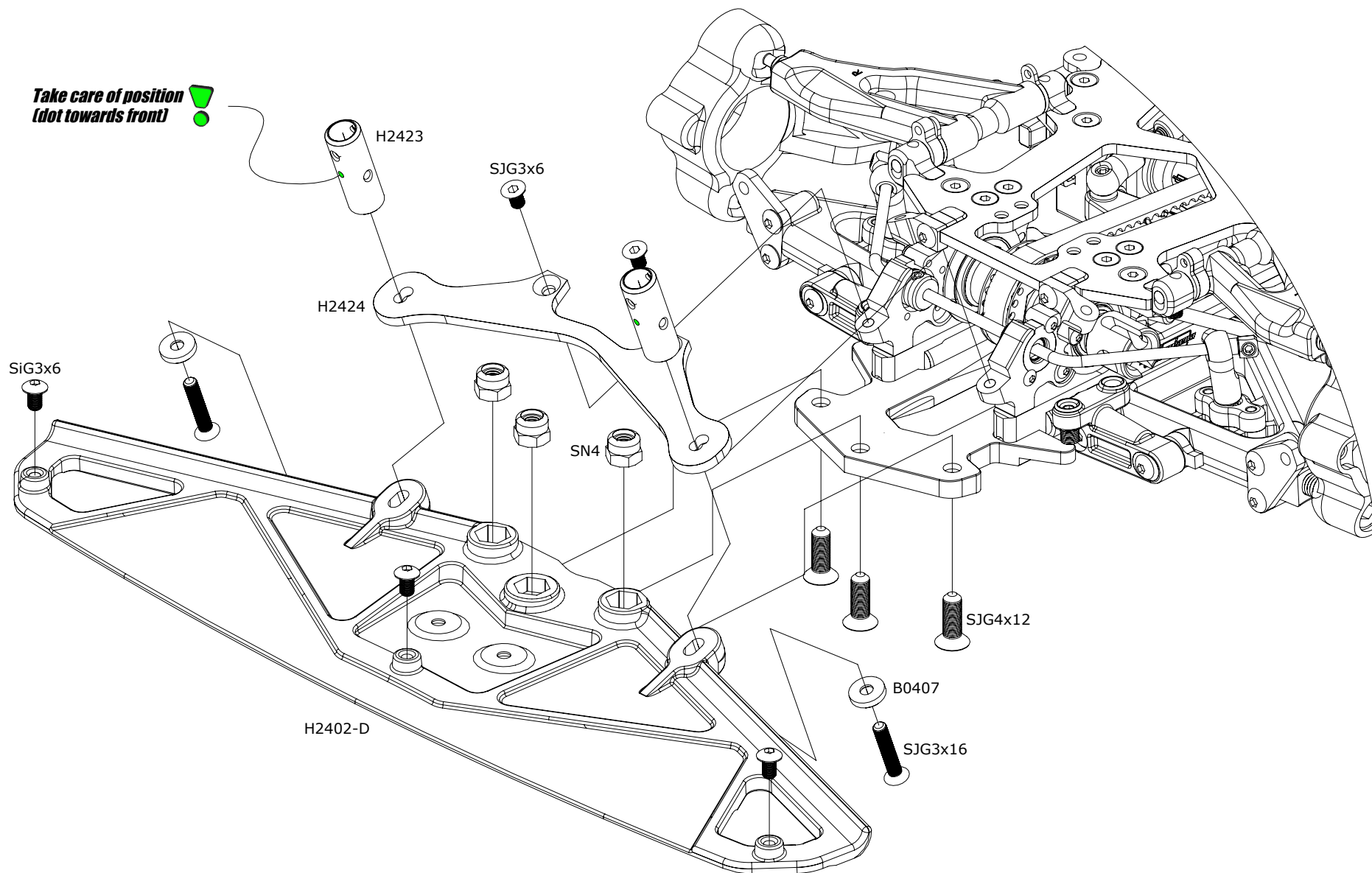
SJG3x16 2pcs.

SJG4x12 3pcs.

SN4

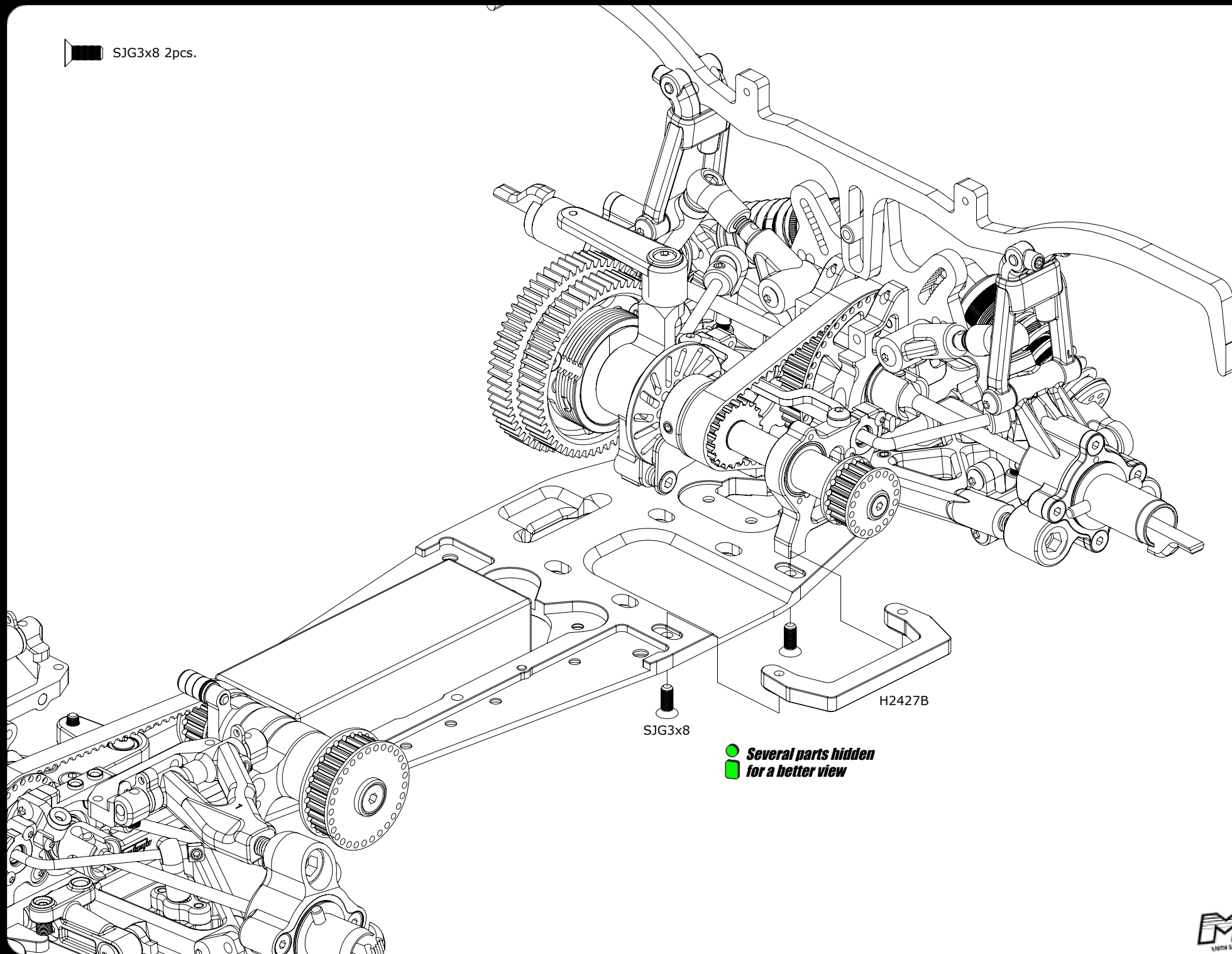
Bag
F1

Take care of position
(dot towards front)



 SJG3x8 2pcs.

Bag
G₁
Bag
A₂

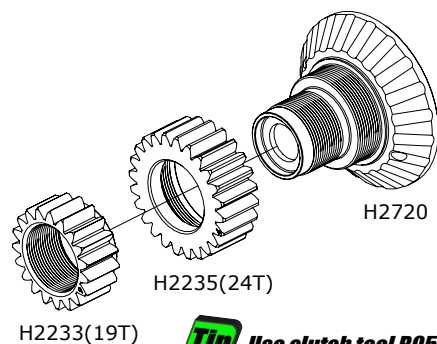


SJG3x8

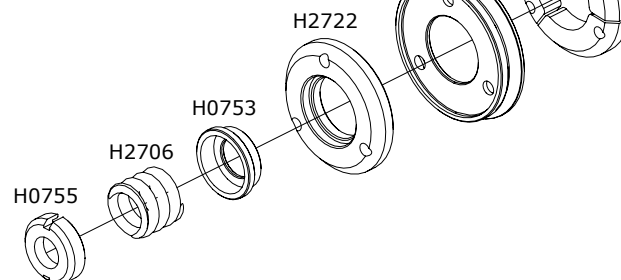
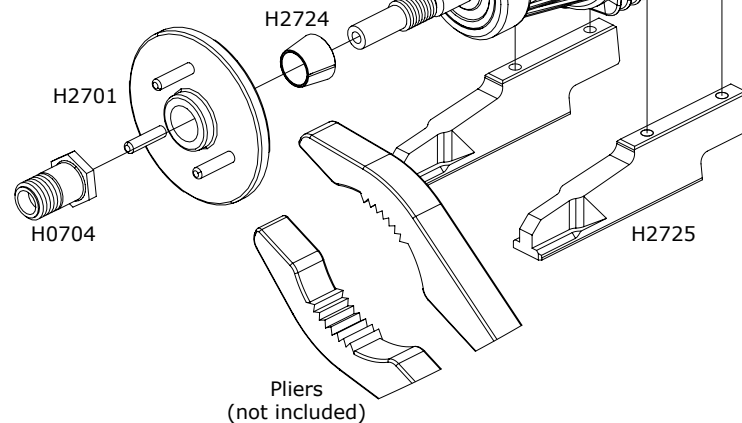
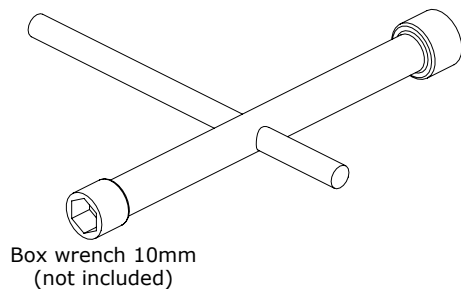
H2427B

 Several parts hidden
 for a better view

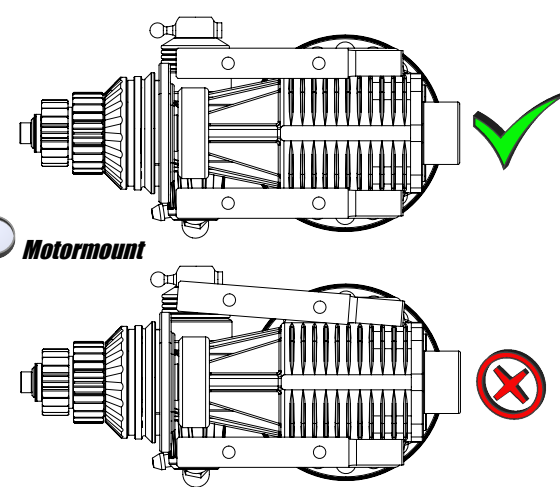
SG3x10 4pcs.



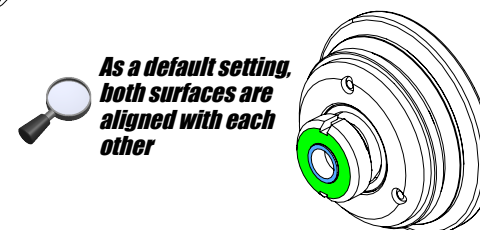
Tip Use clutch tool B0554a



Enginge
(not included)



Bag
G₁
Bag
A₂



MRX7
1/18TH SCALE 4WD NITRO POWERED RACE CAR

SG3x16 1pc.

C0602 4pcs. (bearing 5x8x2.5)

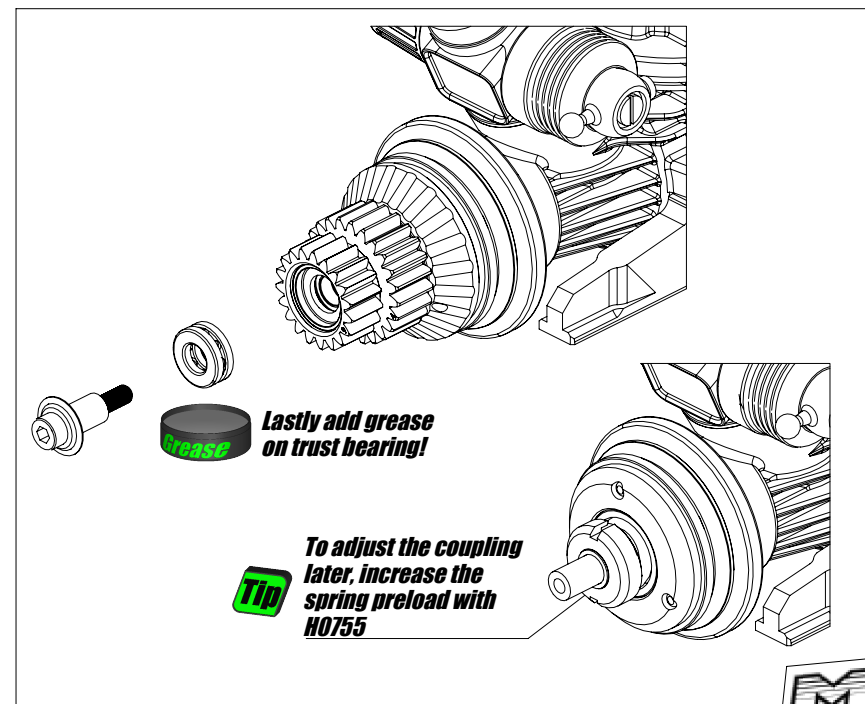
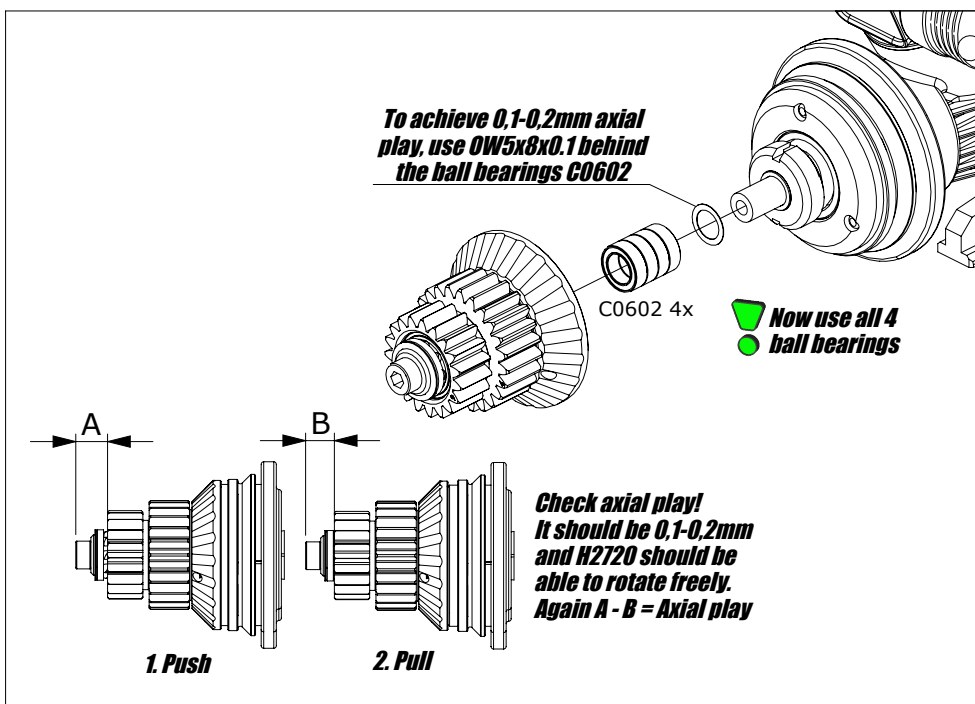
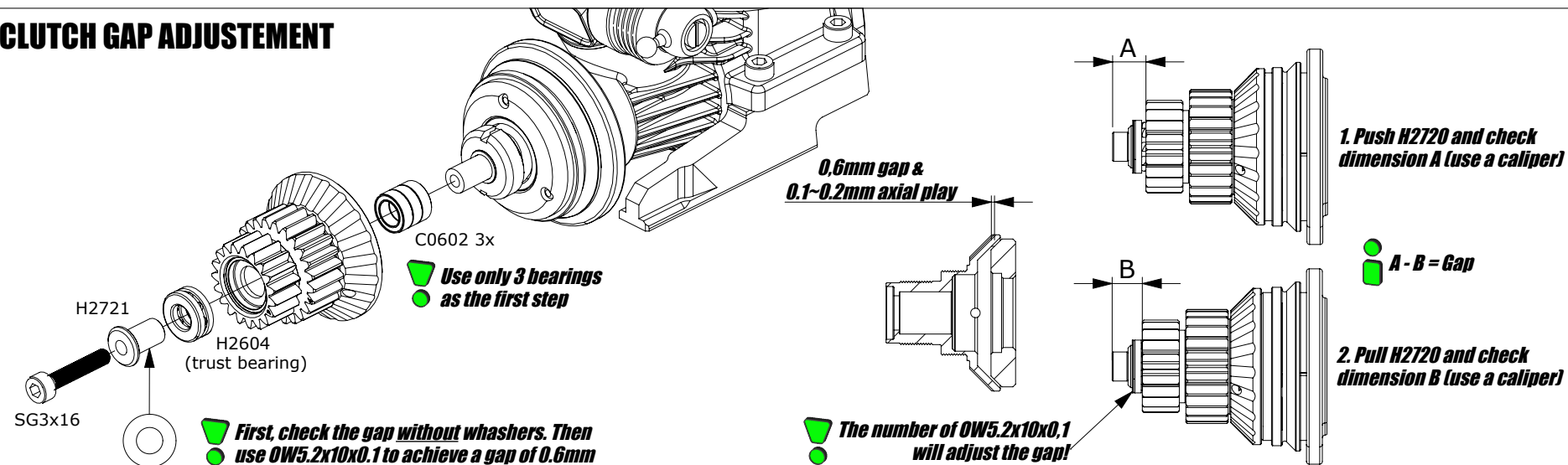
OW5x8x0.1 10pcs.

OW5.2x10x0.1 10pcs.

Bag
G₁

Bag
A₂

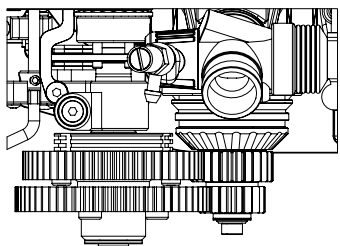
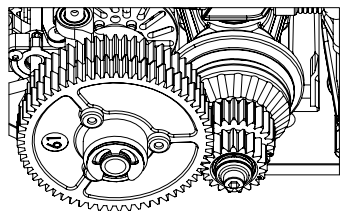
CLUTCH GAP ADJUSTMENT



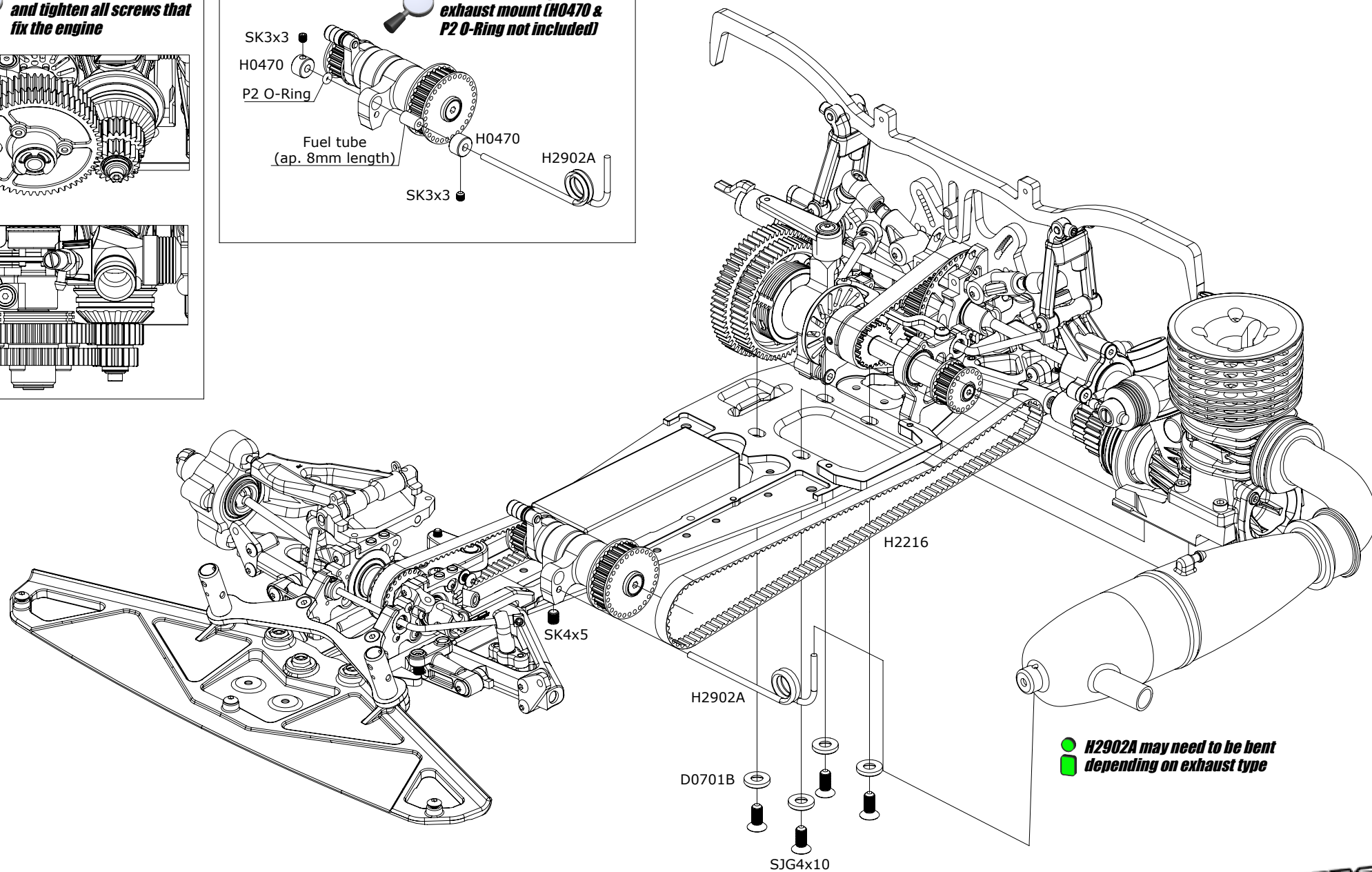
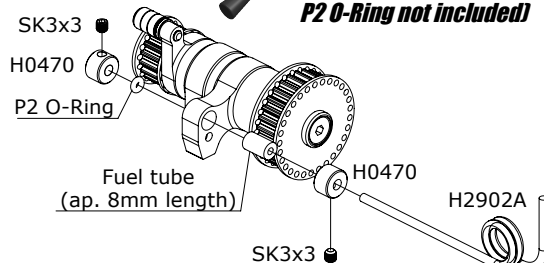
SK4x10 4pcs. SK4x5 1pc.

Bag
G1

Set the correct gear mesh and tighten all screws that fix the engine



How to use the optional soft exhaust mount (H0470 & P2 O-Ring not included)



H2902A may need to be bent depending on exhaust type

MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

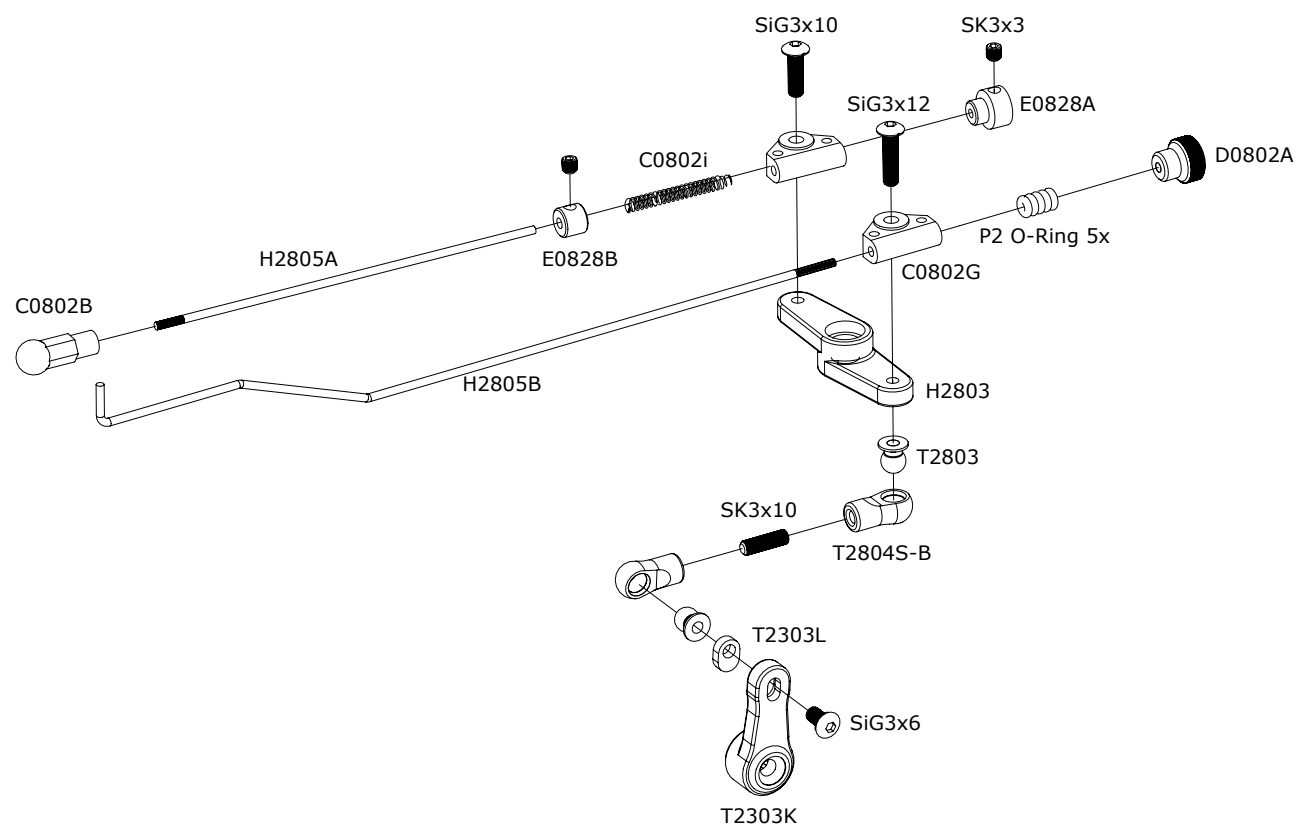
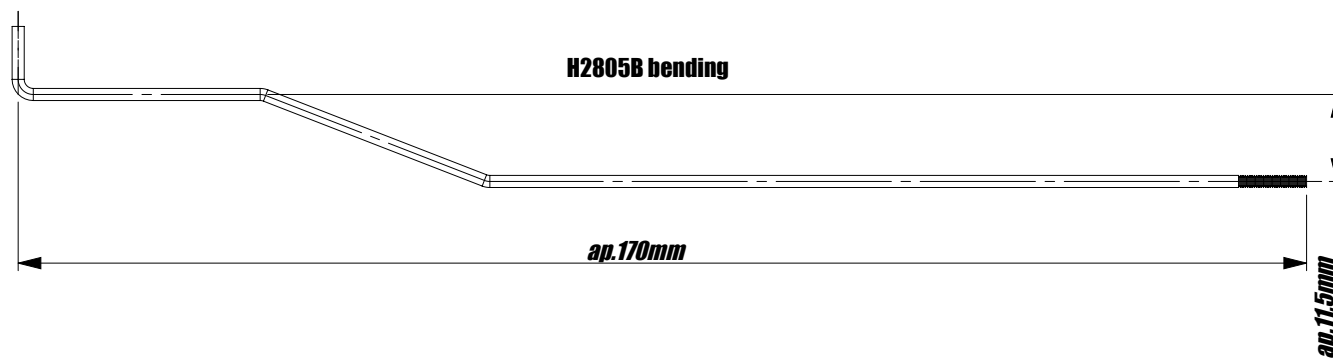
SiG3x6 1pc.

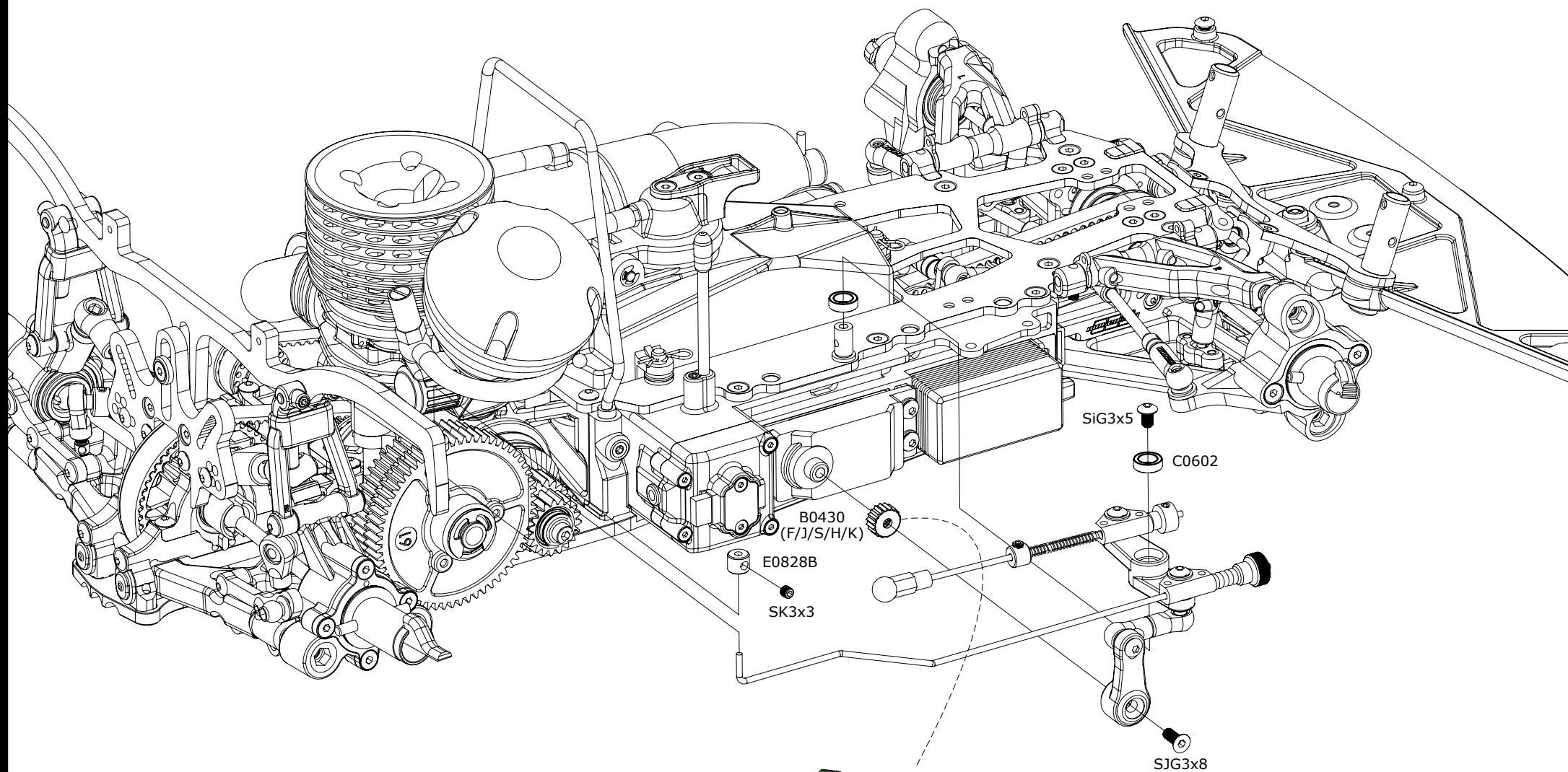
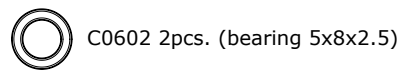
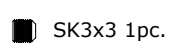
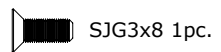
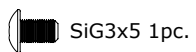
SiG3x10 1pc.

SiG3x12 1pc.

SK3x3 2pcs.

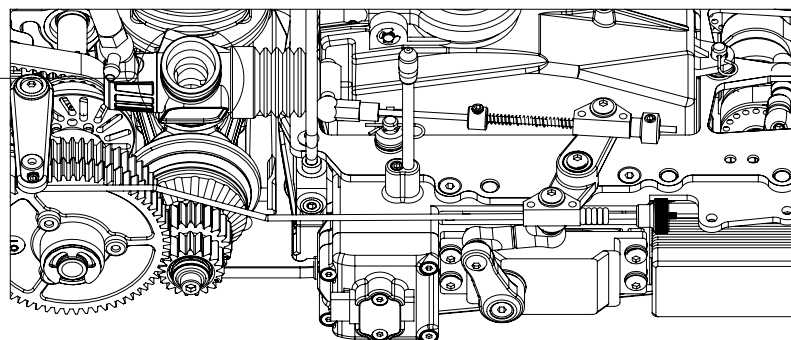
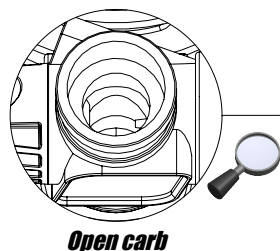
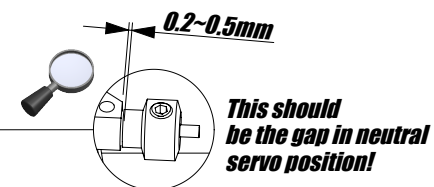
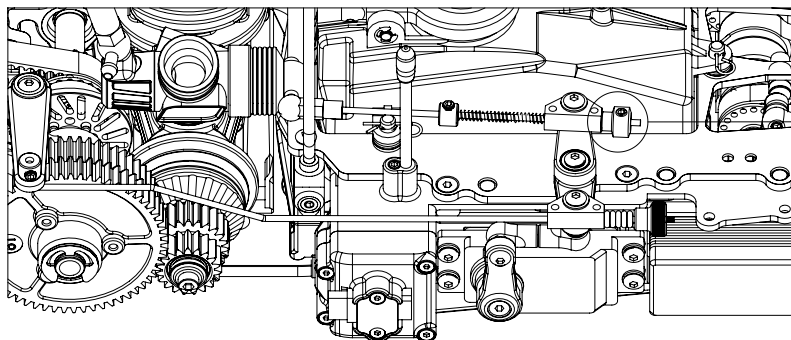
SK3x10 1pc.





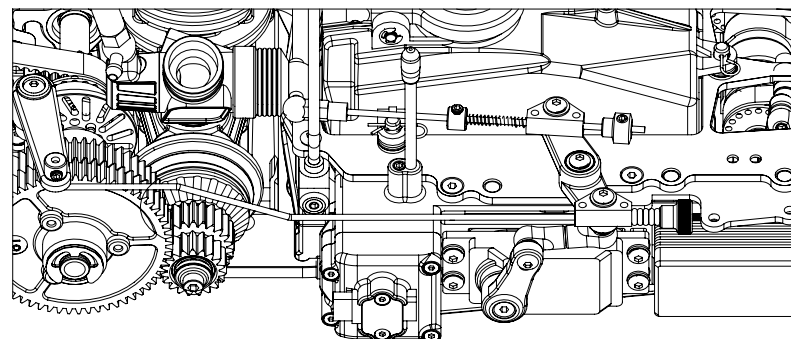
 **Use the correct part according to servo type**

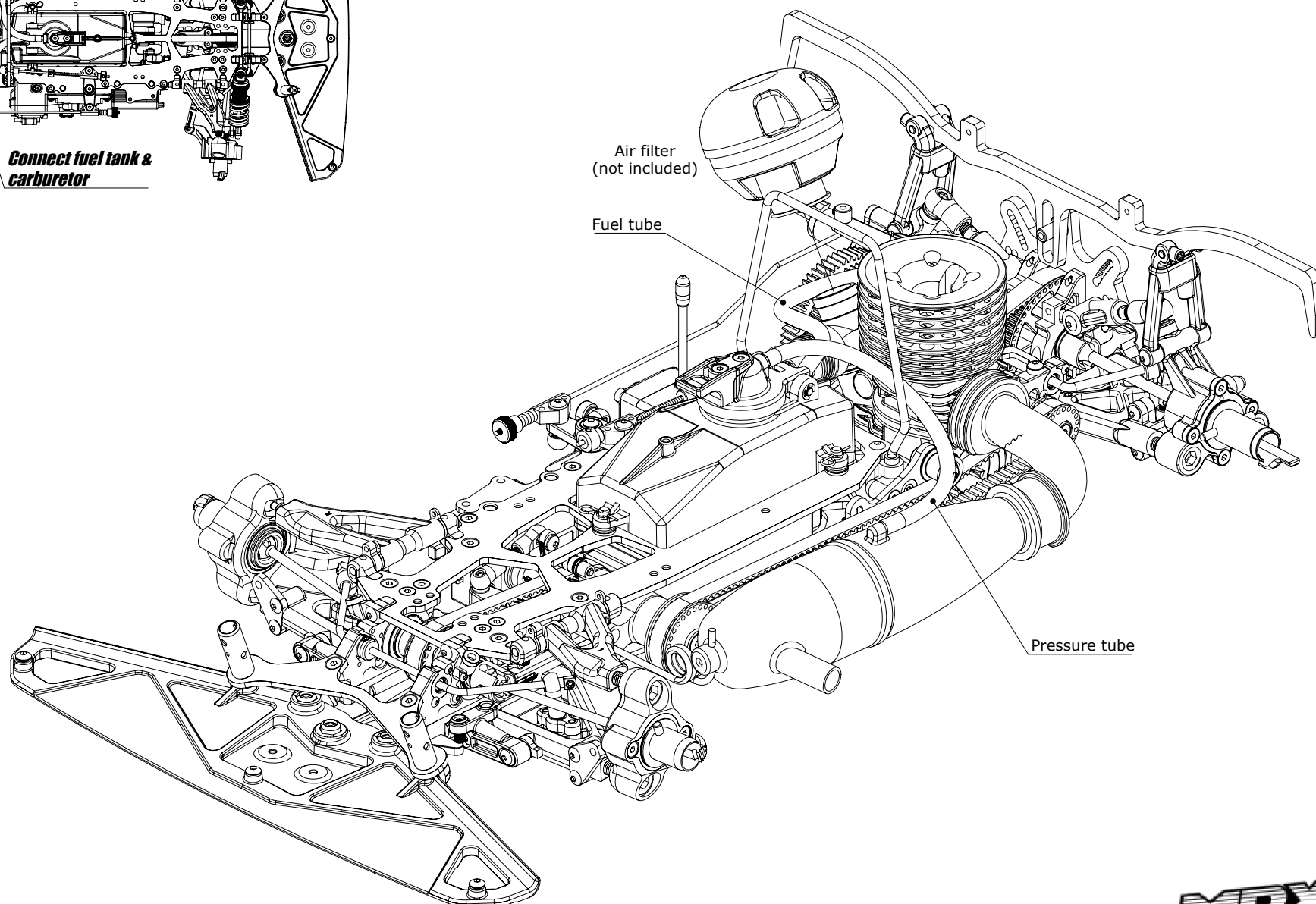
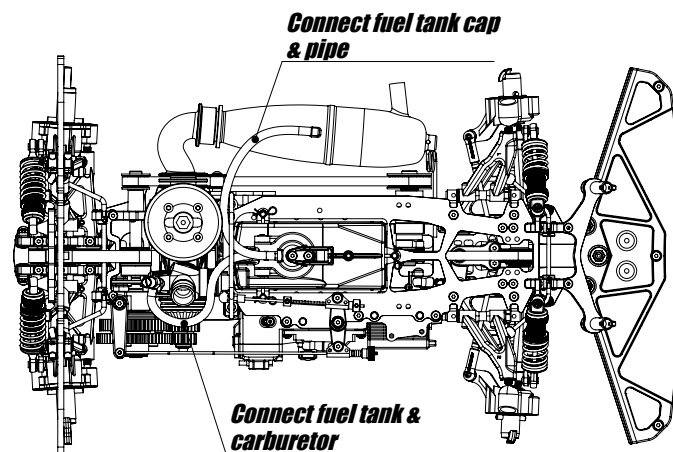
1. **Turn on transmitter and receiver and set the engine control servo trim to the neutral position**
2. **Adjust the idling adjusting screw on the carburetor to be open approx. 1mm**
3. **Adjust the position of E0828B.**
4. **Adjust the movement of each part to move smoothly.**

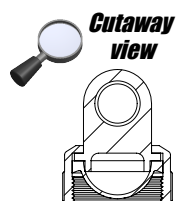
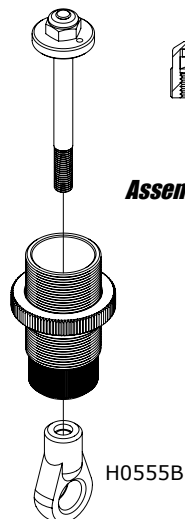
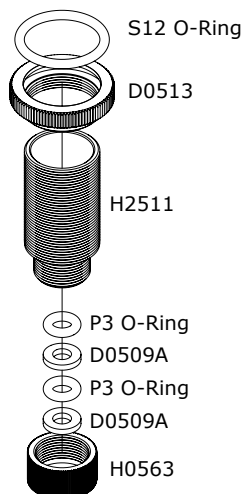
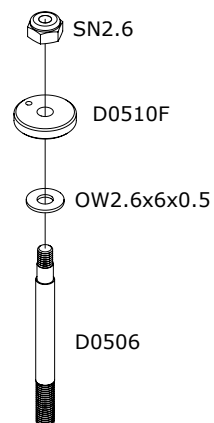


1. **Adjust the throttle high end point to be fully open.**
2. **The servo should not have excessive strain at full throttle.**

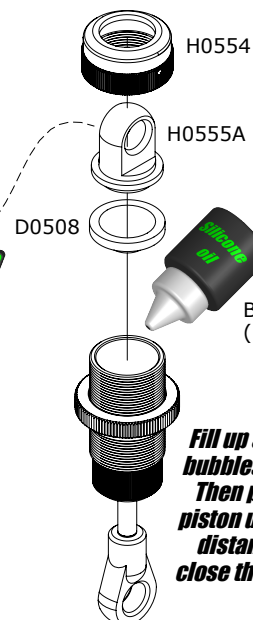
1. **Adjust D0802A so the brake works smoothly.**
2. **Adjust the high end point of the transmitter to apply the right amount of brake strength.**



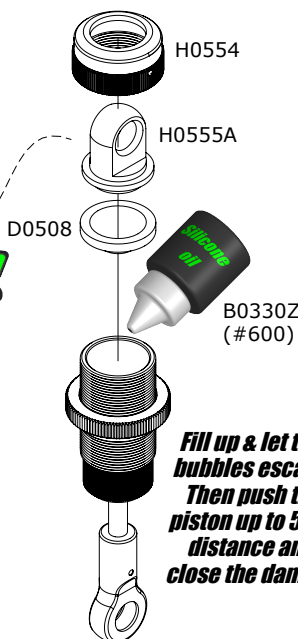
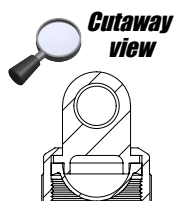
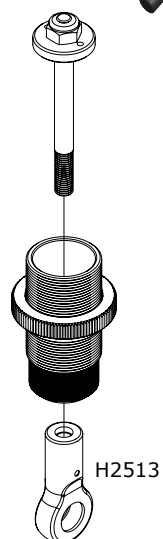
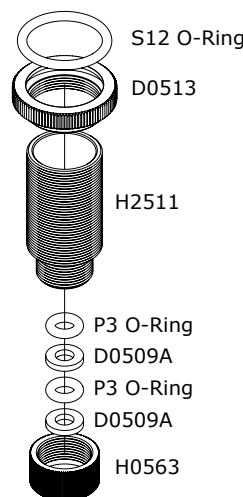
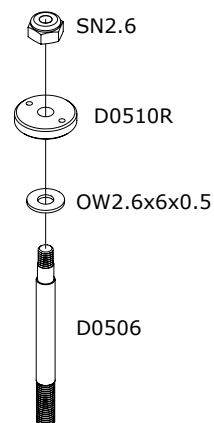
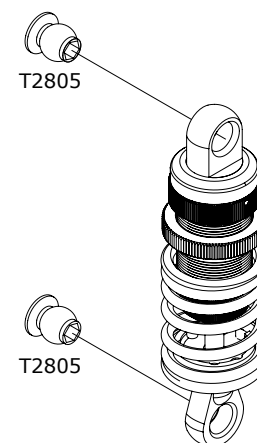
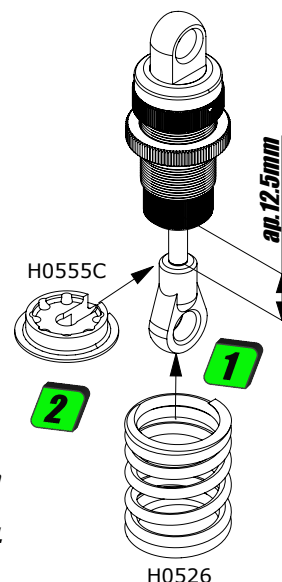




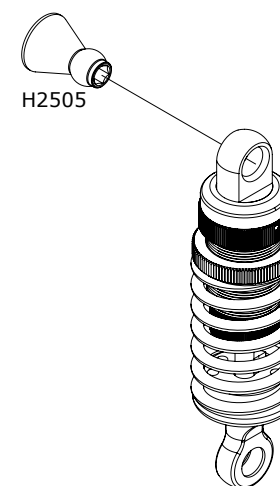
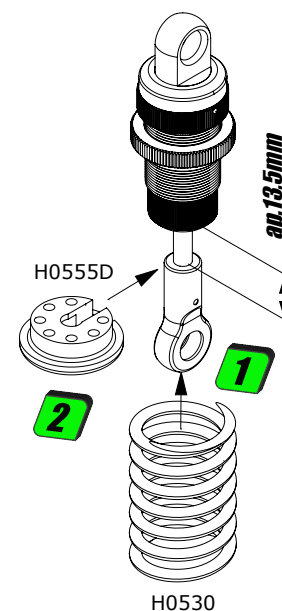
Assemble the cap at first



Fill up & let the bubbles escape. Then push the piston up to 5mm distance and close the damper.



Fill up & let the bubbles escape. Then push the piston up to 5mm distance and close the damper.



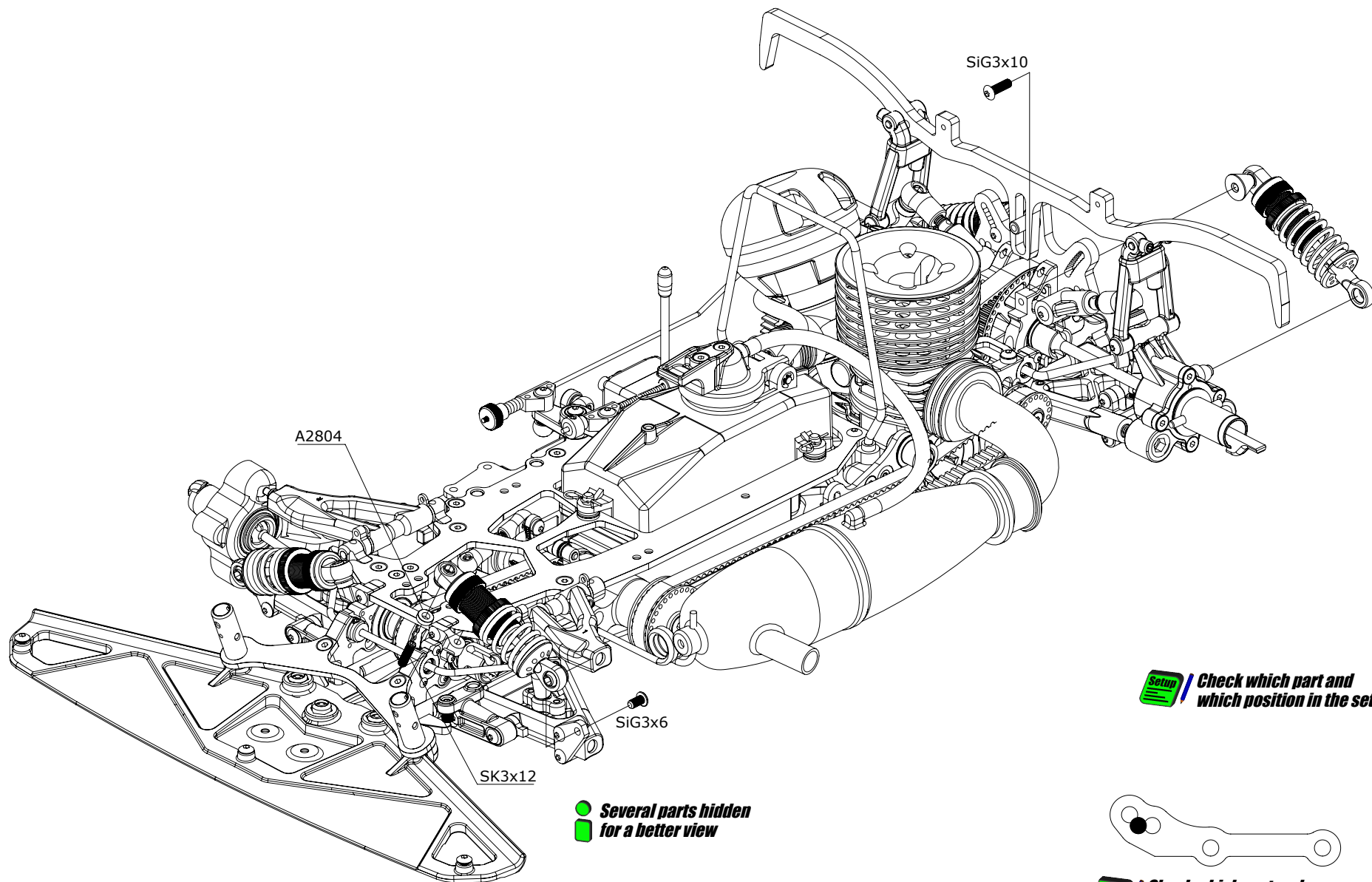
SiG3x6 2pcs.

SiG3x10 2pcs.

SK3x12 2pcs.

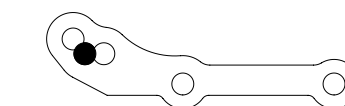
A2804 (2mm) 2pcs.

Bag
H1



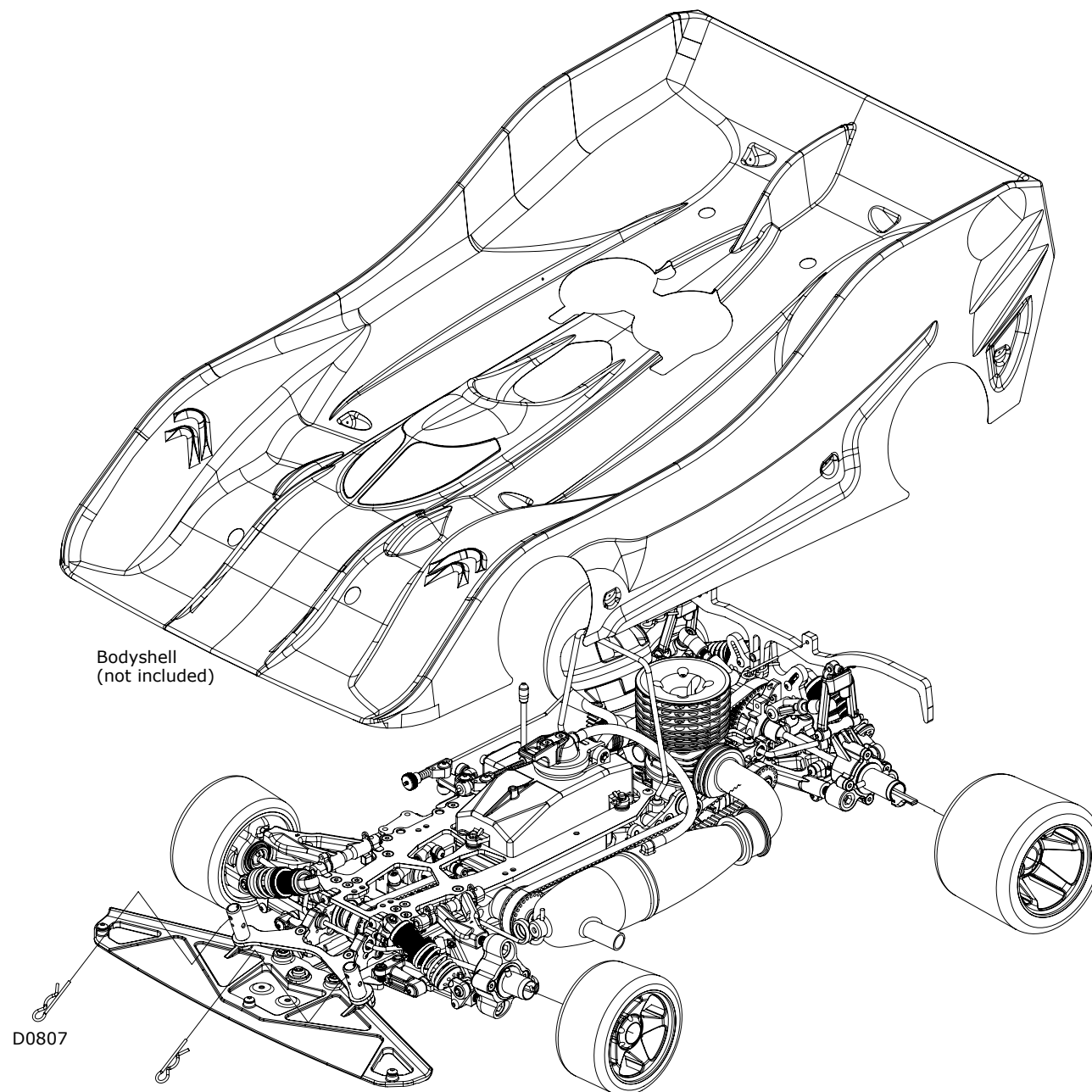
Several parts hidden
for a better view

Setup / Check which part and
which position in the setup



Setup / Check which part and
which position in the setup

MRX7
1/10TH SCALE 4WD NITRO POWERED RACE CAR

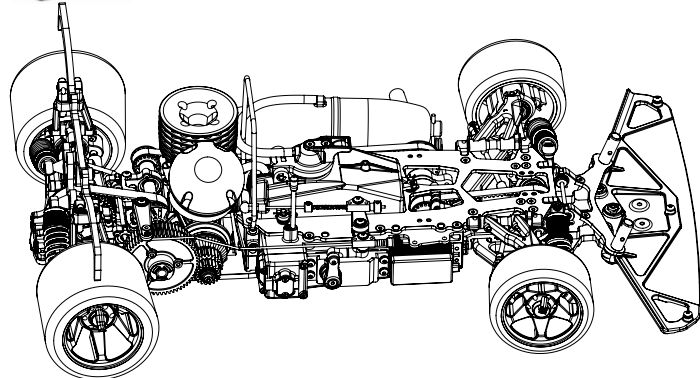




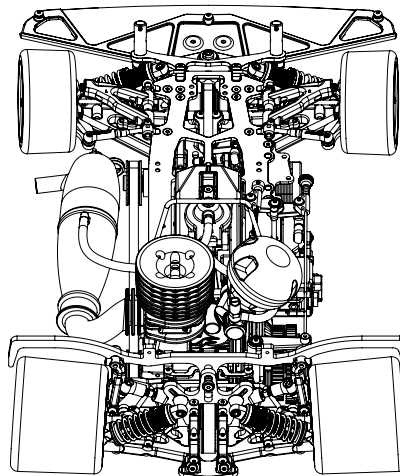
1

Switching on radio and receiver

When the transmitter and receiver are switched on, make sure that the carburetor and steering are in neutral position.



- Check if the throttle moves smoothly.
- If not, check batteries of transmitter and receiver.



- Check if the steering moves smoothly.
- If not, check batteries of transmitter and receiver.

2

Starting Engine

Fasten tank cap tightly, after filling fuel.

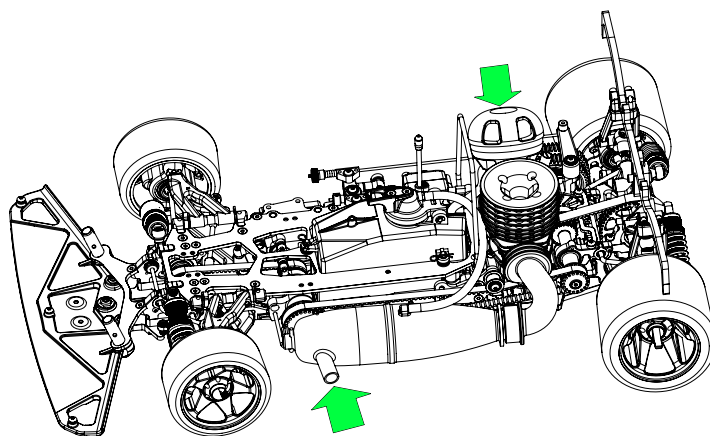
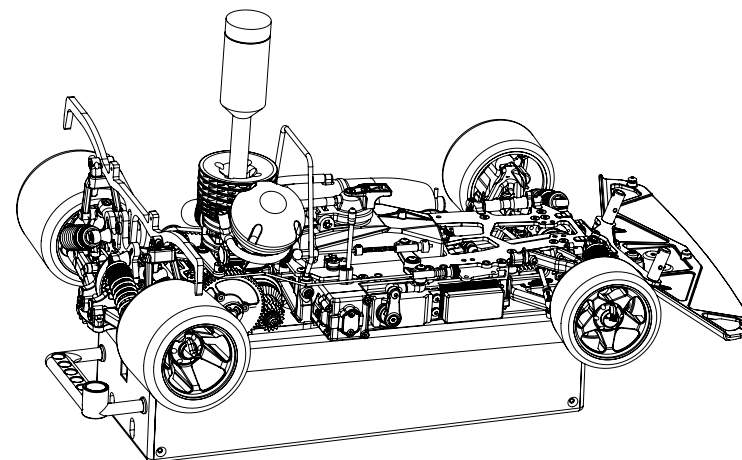
Apply glow engine fuel prepared only models.

Heat the plug with booster cord or pocked booster.

Align the starter's ring with the flywheel of the car, and try to push the car into the starter and start the engine.

Increase throttle trim 2 or 3 graduations for easy starting. When successfully started, increase RPM until idling stabilize. Then return trim to normal.

Note: Put the car on car stand so all four wheels are off the ground and rotate freely for the idling, but do not rev the engine to full throttle.



3

Stopping Engine

Placing idling position, use a rag to cover the exhaust tip. Or, bumping the flywheel for instance with the shoes to stop the engine forcibly.

Note: Use gloves to protect your hands from high temperature exhaust pipe.

CAUTION

HANDLING OF THE ENGINE RC CAR:

Engine RC car runs at a very fast, and uses expensive flammable glow fuel for the model. Exhaust sound becomes noise sometimes for the other people. Operate the model in the area with safety, no troublesome, no personal injury, no property damage, and no accident.

After assembling

Be sure to tight screws securely and install all parts.

Make sure whether the movable parts work smoothly.

Turn on the switch of the receiver and transmitters, and make sure whether the steering servo and engine control servo work normally.

Do not operate in:

Crowded place

Near children

Near residential districts, schools and hospitals

Near roads and railroads

Indoors and limited space

Nighttime and early morning

Place where running of radio control model car is prohibited

When the battery of receiver and transmitter is weak

When the model behaves strangely

Start to operate

Be sure to observe the following process. Non-observance will make RC car start suddenly, and may lead to damage and unexpected accident.

1. Make sure the batteries are charged fully.
2. Put the RC car on the starter box and float the tires from the ground.
3. Turn on the switch of the transmitter.
4. Turn on the switch of the receiver.
5. Make sure the steering servo and engine control servo work normally and adjust them correctly.
6. Put the fuel in the tank, and close the cap securely.
7. Heat the glow plug
8. Push the back of RC car on the starter box and start the engine.
(If the engine is new, follow the instruction manual and be sure to smooth the new engine. If not, engine will break suddenly by the high rotation.)

Finish to operate

1. Stop the engine. (Use up the fuel in the tank or force to stop the flywheel that is seen from the bottom of the chassis by the sole of shoe etc.)
2. Turn off the switch of receiver.
Turn off the switch of transmitter.

Maintenance after running

Do care after running to keep performance, and to notice the damage and wear.

3. Do not leave the fuel in the tank
4. Exhaust oil inside the muffler should go outside.
5. Clean up the sand and mud.
6. Put the oil on the movable parts such as shaft carrier, suspension etc. and the bearing.
7. Put the rustproof oil (maintenance oil) inside of the engine.

CAUTION FUEL

The glow fuel for radio control models that is used for the engine RC car is made of the combination of methyl alcohol, the oil or composition oil, nitro methane etc.

The flammability of these elements is to be very high, have volatility, be fully careful of handling and the storage.

- Only use the glow fuel for radio control models the model shop sells. Other fuels such as the gasoline and kerosene may break engine, and there is fear of explosion and accident such as fire. Never use it.
- The flammability of the fuel is very high. Don't do the fuel lubrication and the preparation for operation near the fire.
- Never do handling of the lubrication in the inside and mixing of the fuel in the place where ventilation is bad.
- Fuel is harmful. It is dangerous to drink and to inhale the volatile element of the fuel and exhaust. Never do.
- Avoid fire, direct sunlight, high temperature, near battery and store fuel in the cool dry and dark places out of children's reach.
- Don't leave fuel in the fuel pump and the fuel tank. There is danger that fuel leaks out.
- Wipe out the spilled fuel with the useless cloth completely.
- Remove a cap first and throw the empty fuel can away. Don't throw an empty can into the fire. There is danger of explosion.

CAUTION ENGINE

Confirm the position of needle and idling before running. Be sure to smooth new engine.

- Never remodel engine and muffler.
- There is danger that it gets burned because around the engine and the muffler generate high temperature for a while after use.
- Do not touch the rotating parts at high speed such as clutch bell and flywheel. There is danger that it gets hurt.
- If the fuel pipe is choked or deteriorates, the engine may not start and there is danger the fuel leaks out.
- Be sure to put the air filter. Use the filter that is soaked in air filter oil.
- Engine may not start if the air filter is dirty, choked with the sand and dust.

FIRST AID

- If you drink fuel by accident, drink large quantities of water and emit it and right after that, see a doctor.
- If fuel is within eyes, wash it away with the water well, and right after that, see a doctor.
- If fuel is stuck to the skin, wash it with soap and water.

TROUBLE SHOOTING GUIDE

PROBLEM	CAUSE	SOLUTION
ENGINE DOES NOT START	Fuel tank is empty or carburettor is not primed. Bad glow plug or dead plug booster battery. Fuel lines, air cleaner, or muffler is clogged. Engine is flooded due to over-priming. Carburettor is not adjusted properly. Servo linkage is not adjusted properly	Fill fuel tank with fuel and prime throttle. Replace glow plug and recharge battery. Clean or replace clogged part(s). Restart after removing glow plug and discharging fuel. Also check if the glow plug is not dead. Set idle and main/slow needle adjusting screw to standard starting position. Move servo to neutral then re-adjust.
ENGINE START BUT THEN STALLS	Fuel tank is empty. Fuel lines, air cleaner, or muffler is clogged. Carburettor is not adjusted properly. Engine is overheated.	Fill fuel tank with fuel. Clean or replace clogged part(s). Re-adjust idle and main/slow needle adjusting screw. Allow engine to thoroughly cool down and open main needle adjusting screw 30° turns.
BAD REACTION AND RESPONSE FROM ENGINE	Carburettor is not adjusted properly. Low fuel pressure from muffler.	Re-adjust main/slow needle adjusting screw. Properly install pressure line from muffler to fuel tank.
CAR IS HARD TO CONTROL	Weak transmitter and/or receiver batteries. Servo linkage is not adjusted properly.	Recharge or replace batteries. Move servo to neutral then re-adjust.

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